FILM



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T A I R

Y S

NEW & TRENDING

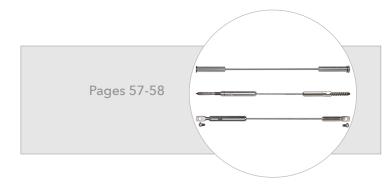
In a constant state of innovation, Fitts proudly adds these brand new and dynamic products to its timeless and widely recognized collection of stair systems.



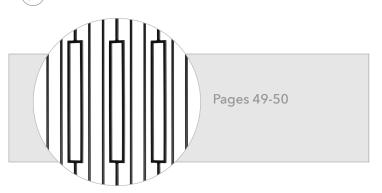
Box Newel Posts with Interchangeable Caps



Löft™ Stainless Steel Cable Rail Systems



Digit™ Modern Forged Iron Balusters



WOOD SPECIES

THE BEAUTY AND WARMTH
OF A WOOD STAIRCASE IS TIMELESS

In a constant effort to create new and better stair systems and meet the demand for a wide variety of wood species, Fitts continues to expand its hardwood and softwood lumber selections. We proudly offer the following options, and will gladly quote stair products in other wood species as well.





TIP: The products in this catalog have been photographed in unfinished red oak or hemlock. You can leave this tab open to help you visualize what a particular part might look like in the finished specie of your choice.

*All Fitts' wood products are for interior use only.

DESIGNER TOUCHES

THE RIGHT STAIN CAN COMPLETELY CHANGE
THE LOOK OF YOUR STAIRCASE

When creating a color palette to suit your home,

the options are limitless.

Whether you're matching an antique family heirloom or a new, modern piece of furniture, there is sure to be a tone to complement your style.

TIP:

All products shown in this catalog are unfinished. To give you a better idea about what the products will look like once stained, you can leave this tab open to help you visualize.

Natural



Summer Oak



Provincial



Gunstock



Red Oak



Early American



Dark Walnut



Kona



Kon

Espresso



Satin Black



*Fitts' wood products do not come prefinished.
Examples are intended to highlight just a few of the many ways
that you can personalize your Fitts staircase to complement
your style and your home.

**All examples shown are red oak that has been hand stained using Varathane brand wood stain.

SALES TOOLS

MAKE AN IMPACT ON YOUR CUSTOMERS!

Fitts offers a wide variety of sales tools, including print and electronic versions of literature and fliers, as well as standard and customized displays for our select dealers across the United States and Japan. We also offer a full line of handmade retail displays that are a fine addition to any showroom.

A100 • Brand new full color catalog for 2017 with high resolution product photography and 12 pages of gallery photos!



A308 • Wood Carousel Display A309 • Forged Iron Carousel Display Custom • Löft™ Floor Displays



Contact your Fitts sales representative about becoming an authorized dealer of Fitts stair systems today!

WHY FITTS

STAIR SYSTEMS FOR TODAY'S HOME



for your home.

Founded in 1947 from simple beginnings in the quaint southern town of Tuscaloosa, Alabama, Fitts Industries' commitment to manufacturing excellence and focus on customer care has enabled it to become one of the largest stair part manufacturers in the United States.

As Americans returned home following the end of World War II, Fitts' expertise in kiln drying and focused on the future, the country began conversion of lumber, in addition to retooling for new growth and prosperity. second generation wood turning Frank Fitts Jr. embarked on his venture knowledge, facilitates the creation designing and producing precision wood components for the furniture industry. With an inquisitive mind and a desire to try new things, Frank pioneered processes which were innovative and set the tone for alternative products and ventures. Fitts quickly became a going concern, and in the early 80's he sold his company to family members Frank and Lewis Fitts.

The modern era of the company began as Fitts was contracted to make stair balustrade for an industry in great need of innovation and capacity, and there the company found its niche. One of the first manufacturers to create and warehouse products for its customers' needs, Fitts DID YOU KNOW? quickly rose as an industry leader.

> Today, our company remains deeply rooted in the principles which laid the foundation that supports Fitts Industries' success and longevity.

of timeless and durable products Utilizing revolutionary vision and technique, our innovative concepts produce sleeker designs and better products which are shaping the modern era of staircases and redefining the relationship between the utilitarian and the aesthetic.

FAMILY-OWNED | Fitts is a family owned and run manufacturer of high quality stair components. Our ownership is skilled in wood conversion as well as manufacturing wood turnings and linear moulding and millwork.

LONGEVITY & CONSISTENCY | Fitts has been in business for over 60 years, and our philosophies remain the same. We continue to grow and adapt to the market and the needs of our customers, and our commitment to quality in craftsmanship is unwavering.

IN-HOUSE MANUFACTURING | Any wood product that we offer can be made in-house! This gives us the ability to meet your needs on short notice that our competitors cannot offer.

BROAD OFFERINGS | Fitts provides one of the most comprehensive stair component selections. We offer 12 species of wood, and over 40 iron balusters and newels in 6 finishes. These components are designed to be complete product systems. We are proud to offer 23 wood systems and 11 systems in wrought iron.

CUSTOM CAPABILITY | Fitts can manufacture custom handrail fittings, starting steps, and radius landing tread, as well as create custom turnings on a CNC copy lathe.

MARKETING MATERIAL | Fitts offers full color literature and fliers of all stair components and systems. Fitts operates an interactive website at www.fitts.com that will allow you to download CAD files of Fitts' turnings for the purpose of architectural specification. We also offer a full line of handmade retail displays that are a fine addition to any showroom.

FINISHED GOODS INVENTORY | Fitts stocks more than 2.5 million dollars in finished goods inventory in each of its two warehouses, which are located in Tacoma, Washington and Tuscaloosa, Alabama. Products are inventoried using a warehouse management system that allows both locations to view a real time picture of available products.

CUSTOMER SERVICE | When you call Fitts, you are greeted by a knowledgeable and helpful customer service representative, not an electronic answering service or outsourced call center. Our production personnel will recognize you by your name (not your account number) and will be familiar with your orders. With Fitts, you will never just be one of many.

PERSONAL RELATIONSHIPS | Fitts hires only the most respected and hard-working sales representatives in the United States and Japan. They are independent contractors that represent an array of related building materials so that they have a diverse offering to fit your company's needs. Fitts' goal is to become an important part of your business plan, as well as a trusted partner for the future.

QUALITY & SIMPLICITY | Fitts realizes that what reigns is true quality. We do not focus attention on fancy connection hardware or complicated systems. We do believe in saving you money by making the product right the first time. We thoroughly test our components so that tolerances between fittings and rails remain true and you can be confident when using our products in the field.

MADE IN THE USA | If you want a truly American made wood stair component, we can make it!



DID YOU KNOW?

structure of Fitts' first facility was built from pipes and material from decommissioned World War II ships.



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WOOD SPECIES OFFERING

00 | Inside left flap





INSPIRATIONS

Stair System Designs to Complement Your Home

Our society is the greatest cultural melting pot of diversity in history. This grand diversity is reflected in the myriad of architectural themes that we see in the homes that dot our landscape. Prominent architectural styles and themes have always been noticeable, but some are easier to distinguish than others. Today, we see a great deal of what we call "period homes" that take these architectural elements and recreate them with a modern flair. We are able to adapt these characteristics into homes that fulfill our needs with the elements of design that suit our styles. These architectural themes are the foundation of modern home design. Here are several examples that will aid in the selection process of your stair design to match the look of your home. Each family of stair systems will suggest which architectural style of home best matches the design components of that family.

COLONIAL



KEY FEATURES:

- 2-1/2 story homes
- Symmetrical and box shaped
- Small-paned windows
- Shuttered windows
- Simple millwork

SUGGESTED STAIR SYSTEMS:

- Traditional
- Lexington

Colonial homes evolved from English Cottages to what would eventually become the "Cape Cod" style. These homes were built out of wood "clapboard" siding and had smallpaned windows. It has been said that these designs aided a family through harsh and confining winters. Two story versions of these homes were called the "New England Large" and were 2-1/2 story residences. Designs were a classical box design and gained the adoring nickname "salt box".

GEORGIAN



KEY FEATURES:

- Traditionally brick construction
- Some clapboard construction
- Large fireplaces
- Greek columns
- Large "Palladian" style window over the front door on second floor

SUGGESTED STAIR SYSTEMS:

- Sheraton
- Forged Iron

18th century England embraced Italian Renaissance design. Likewise, the 13 English Colonies looked to the homeland for modern design. Only the wealthy would own these large palatial homes. The design was balanced, and included large rooms suitable for warm fireplaces and cooking areas. In the North, many of these homes were built of wood, whereas in the South they were constructed of red brick. Many popular designs included a hip or gable roof and later included Greek style columns. The Georgian name came not from the region of construction, but as a namesake of King George I - IV.

FRENCH COLONIAL



KEY FEATURES:

- Hipped roof
- Features adapted for modern functionality

SUGGESTED STAIR SYSTEMS:

- Sheraton
- Forged Iron

In this design you can see a European influence with a French provincial and farmhouse combination providing a country French aesthetic. Popularized by soldiers returning from the First and Second World Wars, GIs took the concepts of steephipped roof lines and shuttered windows and incorporated them into the modern day period home.

FARMHOUSE



KEY FEATURES:

- Gothic arched windows
- Church-like appearance
- Open front porch
- Single building material

SUGGESTED STAIR SYSTEMS:

- Traditional
- Hampton

American farmhouse or American Gothic architecture tends to have an asymmetric styling with pinnacle peaked roof lines and ornamental mouldings. The best way to describe this appearance is church-like with alternating window shapes and styles. Construction of these homes usually does not stray from a single building material - typically wood. Homes are designed with a covered front porch seating area.

MOUNTAIN HOME



KEY FEATURES:

- A-frame roof design typically made of wood shingle
- Natural construction materials
- Large windows
- Rustic, unfinished appearance

SUGGESTED STAIR SYSTEMS:

Mission

Rustic
mountain homes
typically utilize stair
products that have natural
wood characteristics. Fitts
offers alder stair
components that display
the natural knots and
characteristics of
wood.

Rustic mountain homes take aspects of Swiss Chalet and A-frame construction and incorporate them with the modern comforts of design. Building materials are often natural, such as stone and/or log beams. Roofs are typically steep A-frame construction and made of wood shingles to shed the weight of winter snow. Large windows are incorporated to offer breathtaking views. Architectural characteristics attempt to work in as much the outside world as the inside world.

(continued on next page)

INSPIRATIONS

CRAFTSMAN



KEY FEATURES:

- Handmade attributes
- Built in furnishings such as stairs
- Earth tone colors
- Natural materials
- Simple use of materials

SUGGESTED STAIR SYSTEMS:

- Mission©
- Box Newels

The Arts and Crafts movement is defined by design paired with hand made and natural materials. Stair components are sometimes square and boxy with Art Nouveau design. These earthy attributes give the house a handmade feel. Arts and Crafts styles later inspired bungalow style homes, which are wood homes with touches of Spanish, and even Japanese, influences that share the rustic simplicity of the craftsman.

SPANISH COLONIAL



KEY FEATURES:

- Painted stucco walls
- Tile roofs
- Arched doorways and windows
- Wrought iron

SUGGESTED STAIR SYSTEMS:

- Provence© wrought iron
- Phoenix© wrought iron

A mixture of Spanish Colonial and Mediterranean design features, this architectural style was the design of Bertram Goodhue, a famous California architect. This style, one of the first to earn its own classification, dots the landscape across Southern California, Arizona, New Mexico, Texas, and Florida. Spanish styling was popularized in Hollywood when celebrities built Spanish Colonial style homes for their personal residences. These homes feature tile roofs, stucco and painted stucco exteriors, and rounded doorways and windows.

MODERN



KEY FEATURES:

- Smooth lines
- Large amount of windows
- Based off of modern machines

SUGGESTED STAIR SYSTEMS:

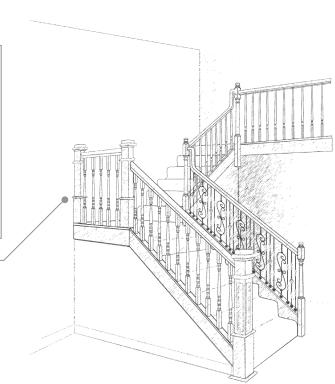
Loft©

Contemporary homes feature sparse millwork and have a stark yet simple architectural design. Stair systems would typically be dramatic and smooth. Many builders include cable wire and/or glass.

Contemporary design draws upon the design aspects of the machine age. Inspired by the lines of trains and airplanes, architects in the 1930's began designing for the future. Walls are typically smooth with continuing windows that give a seamless appearance. These designs incorporate characteristics of Art Nouveau as well as architectural features of the Bauhaus.

POST TO POST

Handrail runs between a series of newels utilizing a gooseneck fitting to compensate for transitions in rise.

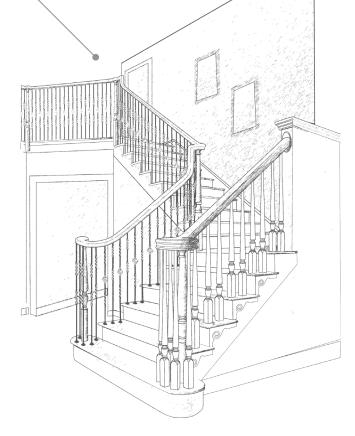




OVER THE POST

Handrail runs
over a series
of newels
using fittings.
This design
provides the
aesthetic that
the handrail is
continuous.







IDENTIFY THE ARCHITECTURAL THEME

It is first important to identify the architectural

theme of the home. Pages 5-7 outline several common home styles to help you with your determination. The wonderful part about designing your staircase is that you can customize it even further by picking the colors on your palette. What we attempt to do is aid you by offering suggestions to add consistency to your design.

CHOOSE YOUR ACCESSORIES

ICING ON THE CAKE

Sometimes the perfect shoes make the outfit. Do you want wood treads? Carpet? Do want to match your wall rail brackets to your door hinge color? All of these choices are the icing on the cake. Be fearless. Be bold. Let your stairs take your home to the next level.



STEPS **SELECTING YOUR**

PERFECT STAIRCASE

SIMPLE

SELECT YOUR PREFERRED SPECIES OF WOOD (OR WOOD & IRON COMBINATION)

The majority of this catalog shows raw, unfinished red oak stair components. Red oak, because of its timeless beauty and durability, has long been the standard choice for flooring and stair parts. Many people choose their wood species based on flooring options, availability of the specie, cost, and even matching the wood of their furniture. We have also provided several stain color options on the inside back tab of the cover to show what effect stain can have on your specie of wood - often changing the look altogether. In addition to wood, Fitts' forged iron is available in six unique finishes to further accent the beauty of your home.

CHOOSE POST-TO-POST OR OVER-THE-POST

Page 8 shows a simplified example of a post-to-post (PTP) and an over-the-post (OTP) stair case. The choice is completely up to you! If your style draws you to the clean lines of continuous handrails, then an OTP system would be the way to go. If you prefer the look of box newels, or newels with decorative tops, then the PTP system may be a better option for you. You can also make rail transitions more decorative by combining the two styles and utilizing fittings that transition into the newel rather than running over the top of it. This is known as a railing that runs post-topost with fittings.

CHOOSE YOUR BALUSTERS

ACCENT THE DESIGN

As you have seen by this point, there are many systems of products that work together in families. If you are choosing wood products, you can easily select balusters that match the turning of the newel post you have selected. You can also mix and match, selecting square balusters with no turning details. If you are looking for different materials, iron or stainless cable is a great option. Forged iron balusters and the variety of details that they offer can provide a unique layout pattern option for your home. Pictured throughout the catalog are several patterns that

homeowners have chosen. You can also go

bold and create your own unique pattern.

CHOOSE YOUR HANDRAIL

where they pass

code. Always check

local building codes

before purchasing or

installing stair parts.

SOMETHING TO HOLD ON TO

Once you have selected your newel post, you will notice that we have created systems of products that work in conjunction with one another. This does not limit your handrail or baluster selection to one particular family. It is your design! These systems simply work together based on size proportion and availability of fittings for the handrails. Ultimately it is important that if you have chosen an OTP rail system that the profile of handrail you have selected has corresponding fittings available. Certain rails do not have fittings due to their sizes and the limited geography

Selecting a newel post can very streamline your stair system

CHOOSE YOUR NEWELS

MAKE A STATEMENT

quickly determine both your rail orientation (PTP or OTP) and decision. If you are choosing box newels or a newel with a ball top detail, you have already selected a post-to-post rail system. If you decide you are set on an iron newel post or a round Sheraton F4454, this will lend itself to an over-the-post railing system. Factors including size of the newel and visual impact that it will make at the beginning of the staircase are important to determine.

FITTS | SEVEN STEPS | 9

life & style

INSPIRATION





DESIGN TIP

Square stair products are timeless, work with many different architectural styles, and often match a wide range of period furniture.

PRODUCTS PICTURED

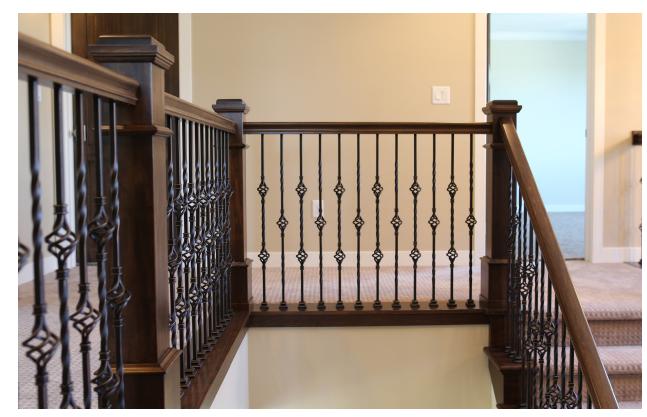
RIGHT • NEWEL: CUSTOM F4097 • BALUSTER: F5060 • HANDRAIL: F6010-P

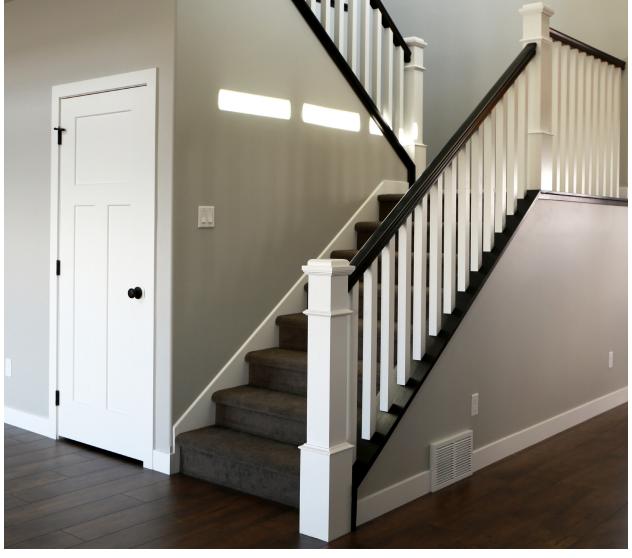
BELOW • NEWEL: F4091-RP • BALUSTER: F5405 • HANDRAIL: F6410-P

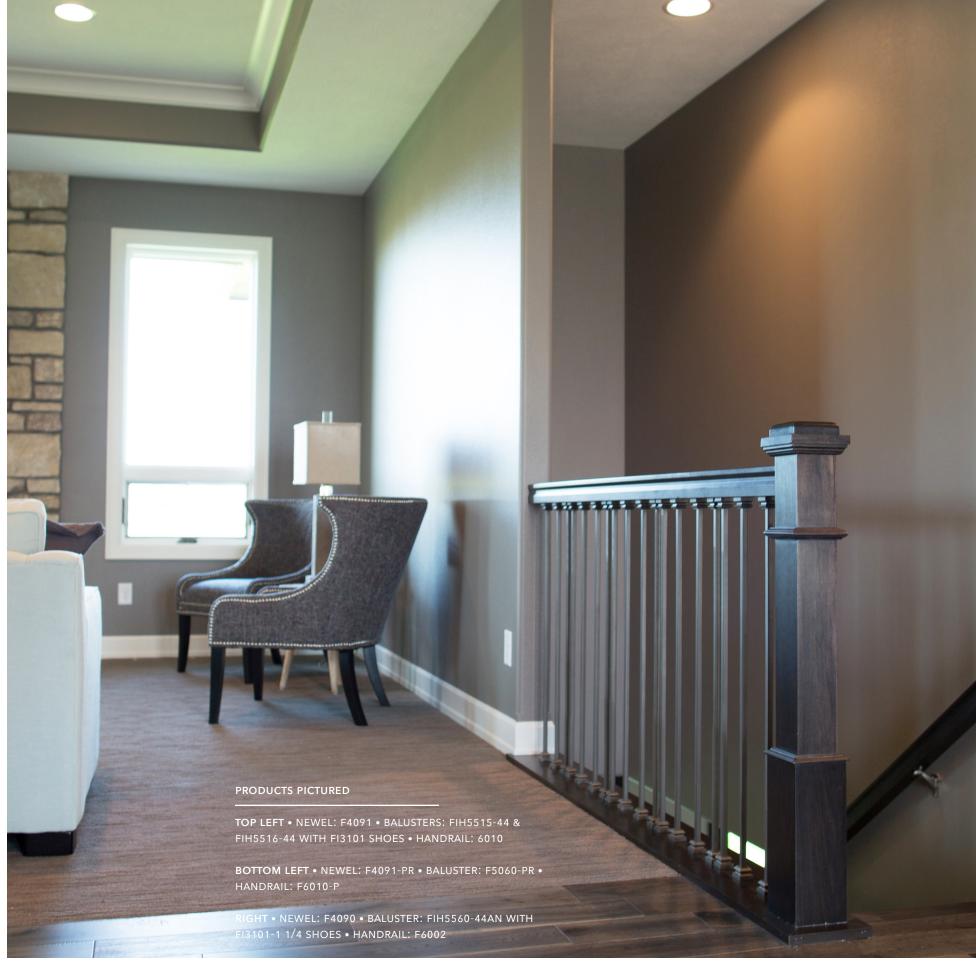




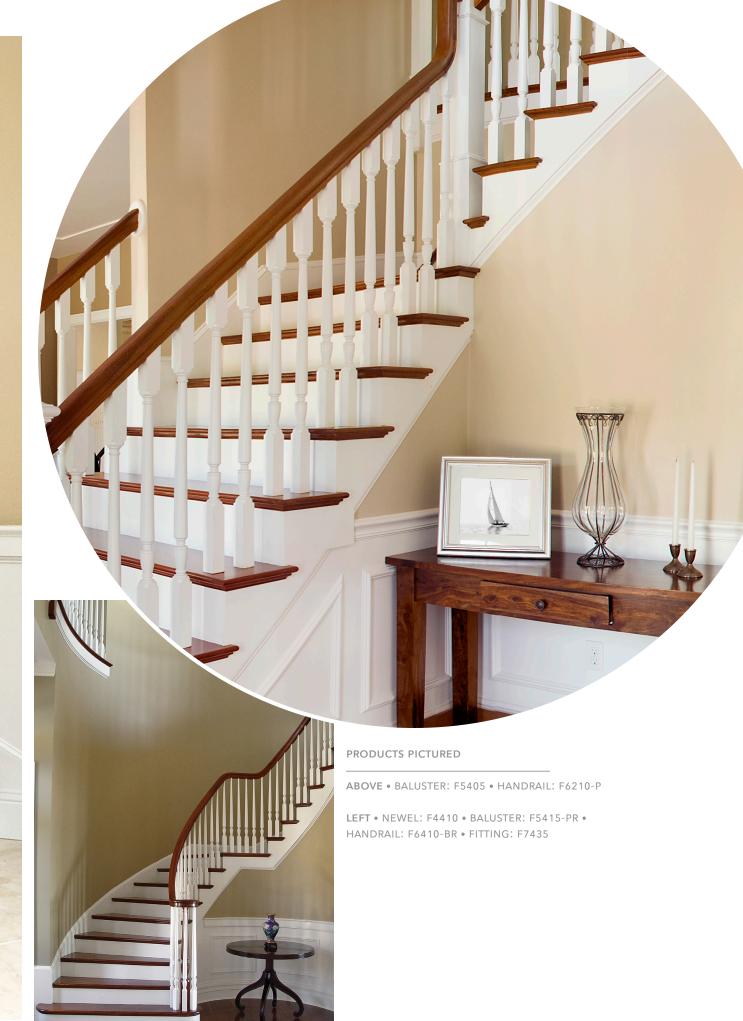


















PRODUCTS PICTURED

ABOVE • CUSTOM NEWEL • BALUSTER: F5911-PR • HANDRAIL: F6410

LEFT • NEWELS: F4045, F4042 & F4063 • BALUSTER: F5015-PR • HANDRAIL: F6010 • FITTING: F7030

DID YOU KNOW?

Oftentimes, handrail fittings are used to accommodate a rise of handrail into a newel post. If you prefer to install rail without fittings, you can choose the appropriate newel with an elongated top square section to account for the changes in elevation.

DID YOU KNOW?

Some handrails (like the 6019 pictured to the right) no longer meet current handrail graspability codes in certain areas. Always check local building codes before selecting your stair parts.

PRODUCTS PICTURED

RIGHT • NEWELS: F4500, F4505 & F4503 • BALUSTER: F5005 • HANDRAIL: F6019

BOTTOM LEFT • NEWELS: F4454 & F4442 • BALUSTER: F5415-PR • HANDRAIL: F6410 • FITTINGS: F7430, F7435 & F7499

BOTTOM CENTER • BALUSTER: F5415-PR • HANDRAIL: F6410

BOTTOM RIGHT • NEWEL: F4010 • BALUSTERS: FI5500-44 & FI5521-44 • HANDRAIL: F6010-BR • FITTINGS: F7031 & F7036













TRADITIONAL







Ring Detail



DID YOU KNOW?

Pin top newels are designed to stabilize and support handrail fittings. Many fittings are designed with receivers called "caps" that fit on top of the pin.





F4064





FITTS | TRADITIONAL • OVER-THE-POST | 24

Newel Post Dimensions ● Post-to-Post											
Part #	Height	Width	Finial	Top Block	Turning	Base Block					
F4040	47-1/2"	3"	2-3/8"	5"	23-1/4"	16-7/8"					
F4040-BT	47-1/2"	3"	3-1/2"	5"	23-1/4"	15-3/4"					
F4040-60	60"	3"	2-3/8"	5"	23-1/4"	29-3/8"					
F4040BT-60	60"	3"	3-1/2"	5"	23-1/4"	28-1/4"					
F4042	53-1/2"	3"	2-3/8"	5"	23-1/4"	22-7/8"					
F4042-BT	53-1/2"	3"	3-1/2"	5"	23-1/4"	21-3/4"					
F4045	60"	3"	2-3/8"	10"	23-1/4"	24-3/8"					
F4045-BT	60"	3"	3-1/2"	10"	23-1/4"	23-1/4"					
F4046	60"	3"	2-3/8"	13"	18-1/4"	26-3/8"					
F4046-BT	60"	3"	3-1/2"	13"	18-1/4"	25-1/4"					
F4055	68"	3"	2-3/8"	5"	23-1/4"	37-3/8"					
F4055-BT	68"	3"	3-1/2"	5"	23-1/4"	41-1/4"					
F4058	83"	3"	2-3/8"	5"	23-1/4"	52-3/8"					
F4058-BT	83"	3"	3-1/2"	5"	23-1/4"	51-1/4"					
	Ne	wel Post Dir	nensions • (Over-the-Pos	t						
Part #	Height	Width	Top Pin	Base Block	Turning	Install Pin					
E4043*	47 1/2"	2 2 / / !!	1 "		30 1/2"	7"					

*Round base					
		Balus	ter Dimensio	ons	
Part #	Height	Width	Top Block	Turning	Base Block
F5015-31*	31"	1-1/4"		22-5/8"	7-3/4"
F5015-34*	34"	1-1/4"		25-5/8"	7-3/4"
F5015-36*	36"	1-1/4"		27-5/8"	7-3/4"
F5015-39*	39"	1-1/4"		30-5/8"	7-3/4"
F5015-42*	42"	1-1/4"		33-5/8"	7-3/4"
F5017-31	31"	1-1/4"		22-5/8"	7-3/4"
F5017-34	34"	1-1/4"		25-5/8"	7-3/4"
F5017-36	36"	1-1/4"		27-5/8"	7-3/4"
F5017-39	39"	1-1/4"		30-5/8"	7-3/4"
F5017-42	42"	1-1/4"		33-5/8"	7-3/4"
F5035-34	34"	1-1/4"		31-3/8	2"
F5035-36	36"	1-1/4"		33-3/8"	2"
F5035-39	39"	1-1/4"		36-3/8"	2"
F5035-42	42"	1-1/4"		39-3/8"	2"
F5040-31	31"	1-1/4"		30-3/8"	
F5040-36	36"	1-1/4"		35-3/8"	
F5040-39	39"	1-1/4"		35-3/8"	
F5040-42	42"	1-1/4"		41-3/8"	
F5067-31	31"	1-1/4"	5-7/8"	18-7/8"	6-1/8"
F5067-36	36"	1-1/4"	8-3/8"	18-7/8"	8-1/2"
F5067-39	39"	1-1/4"	8-3/4"	211/2"	8-1/2"
F5067-42	42"	1-1/4"	9-1/4"	24"	8-1/2"
F5070-36*	36"	1-1/4"	7-5/8"	21-7/8"	6-1/2"
F5070-39*	39"	1-1/4"	8"	24-1/2"	6-1/2"
F5070-42*	42"	1-1/4"	8-1/2"	27"	6-1/2"
F5071-31**	31"	1-1/4"	5-1/2"	22"	6-1/2"
F5071-34**	34"	1-1/4"	6-1/2"	21-7/8"	5-1/2"
*Available pr	rimed - prim	ed dimensi	ons are the s	ame	
**Knee wall l	oaluster - no	t to be used	with 36", 39	" or 42"	
		Hann	:I D::		

1-1/4" 1-1/4"

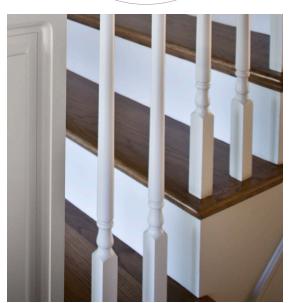
LEXINGTON











FITTS | LEXINGTON • OVER-THE-POST | 26

Newel Post Dimensions • Post-to-Post										
Part #	Height	Width	Finial	Top Block		Base Block				
F4140	47-1/2"	3"	3-1/2"	5"	18"	21"				
F4142	53-1/2"	3"	3-1/2"	5"	18"	27"				
F4140-60	60"	3"	3-1/2"	5"	18"	33-1/2"				
F4146	60"	3"	3-1/2"	13"	18"	25-1/2"				
F4640	47-1/2"	3"	2-1/8"	5"	18"	19-3/4"				
F4640-54	53-1/2"	3"	2-1/8"	5"	18"	25-3/4"				
F4640-60	60"	3"	2-1/8"	5"	18"	32-1/2"				
F4641	60"	3"	2-1/8"	10"	18"	27-1/4"				
	Ne	wel Post Dir	nensions • (Over-the-Post	;					

Part #	Height	Width	Top Pin	Base Block	Turning	Install Pin
F4013*	47-1/2"	3"	1"	12-1/2"	27"	7"
F4014*	49"	3"	1"	14"	27"	7"
F4010	43"	3"	1"	15"	27"	
F4010-48	48"	3"	1"	20"	27"	
F4020	48"	3"	1"	20	27"	
F4015	60"	3"	1"	32"	27"	
F4017	68"	3"	1"	40"	27"	
F4018	83"	3"	1"	55"	27"	
*Round Base	2					

art #	Height	Width	Top Block	Turning	Base Block
5015-31*	31"	1-1/4"		22-5/8"	7-3/4"
5015-34*	34"	1-1/4"		25-5/8"	7-3/4"
5015-36*	36"	1-1/4"		27-5/8"	7-3/4"
5015-39*	39"	1-1/4"		30-5/8"	7-3/4"
5015-42*	42"	1-1/4"		33-5/8"	7-3/4"
5017-31	31"	1-1/4"		22-5/8"	7-3/4"
5017-34	34"	1-1/4"		25-5/8"	7-3/4"
5017-36	36"	1-1/4"		27-5/8"	7-3/4"
5017-39	39"	1-1/4"		30-5/8"	7-3/4"
5017-42	42"	1-1/4"		33-5/8"	7-3/4"
5035-34	34"	1-1/4"		31-3/8	2"
5035-36	36"	1-1/4"		33-3/8"	2"
5035-39	39"	1-1/4"		36-3/8"	2"
5035-42	42"	1-1/4"		39-3/8"	2"
5040-31	31"	1-1/4"		30-3/8"	
5040-36	36"	1-1/4"		35-3/8"	
5040-39	39"	1-1/4"		35-3/8"	
5040-42	42"	1-1/4"		41-3/8"	
5067-31	31"	1-1/4"	5-7/8"	18-7/8"	6-1/8"
5067-36	36"	1-1/4"	8-3/8"	18-7/8"	8-1/2"
5067-39	39"	1-1/4"	8-3/4"	211/2"	8-1/2"
5067-42	42"	1-1/4"	9-1/4"	24"	8-1/2"
5070-36*	36"	1-1/4"	7-5/8"	21-7/8"	6-1/2"
5070-39*	39"	1-1/4"	8"	24-1/2"	6-1/2"
5070-42*	42"	1-1/4"	8-1/2"	27"	6-1/2"
5071-31**	31"	1-1/4"	5-1/2"	22"	6-1/2"
5071-34**	34"	1-1/4"	6-1/2"	21-7/8"	5-1/2"

Handrail Dimensions										
Part #	Height	Width	Base	Plow Width						
F6010	2-3/8"	2-1/4"	1-1/2"							
F6010-P*	2-3/8"	2-1/4"	1-1/2"	1-1/4"						
F6010-BR	2-3/8"	2-1/4"	1-1/2"							
F6045*	3/4"	2-1/4"	1-5/8"	1-1/4"						
#1 I I										

HAMPTON POST-TO-POST **OVER-THE-POST**











DESIGN FEATURE

At 3-1/2" and 4-1/4" in width, the Hampton 4500 series newel posts feature classic American designs that are familiar, bold, and built to last.



F4210

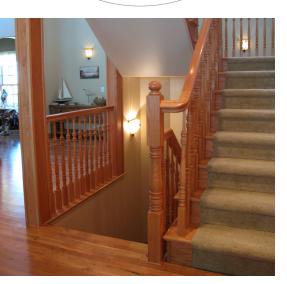


F4215

HAMPTON







FITTS | HAMPTON • OVER-THE-POST | 28

Newel Post Dimensions • Post-to-Post											
Part #	Height	Width	Finial	Top Block	Turning	Base Block					
F4500	48"	3-1/2"	3-1/2"	6-1/2"	17-1/2"	20-1/2"					
F4503	48"	3-1/2"	3-1/2"	10"	17-1/2"	17"					
F4501	56"	3-1/2"	3-1/2"	6-1/2"	17-1/2"	28-1/2"					
F4505	56"	3-1/2"	3-1/2"	13"	17-1/2"	22"					
F4540	48"	4-1/4"	3-1/2"	6-1/2"	17-1/2"	20-1/2"					
F4545	56"	4-1/4"	3-1/2"	13"	17-1/2"	22"					
F4240	48"	3-1/2"	4-1/4"	7-1/4"	17-1/2"	19"					
F4242	56"	3-1/2"	4-1/4"	7-1/4"	17-1/2"	27"					
F4245	56"	3-1/2"	4-1/4"	10"	17-1/2"	24-1/2"					
F4246	56"	3-1/2"	4-1/4"	13"	17-1/2"	21-1/4"					
Newel Post Dimensions • Over-the-Post											
Part #	Height	Width	Top Pin	Base Block	Turning	Install Pin					
F4210	43"	3-1/2"	1"	15-1/2"	26-1/2"						
F4210-48	48"	3-1/2"	1"	20-1/2"	26-1/2"						
F4215	60"	3-1/2"	1"	32-1/2"	26-1/2"						
		Balu	ster Dimensi	ons							
	Height	Width	Top Block	Turning	Base	Block					
5610-36	36"	1-1/4"		27-1/2"	8-	1/2"					
5610-42	42"	1-1/4"		27-1/2"	14	-1/2"					
5105-36	36"	1-1/4"	5-3/4"	17-1/2"	13-	-1/4"					
5105-42	42"	1-1/4"	5-3/4"	17-1/2"	19-	-1/4"					
F5005-32*	32"	1-3/4"	5-3/4"	17-1/2"	8-	3/4"					
F5005-36*	36"	1-3/4"	5-3/4"	17-1/2"	12-	-3/4"					
F5005-42*	42"	1-3/4"	5-3/4"	17-1/2"	18-	-3/4"					
F5005-48*	48"	1-3/4"	5-3/4"	17-1/2"	24	-3/4"					
F5611-32*	32"	1-3/4"		23-1/4"	8-	3/4"					
F5611-36*	36"	1-3/4"		27-1/4"	8-	3/4"					
F5611-42*	42"	1-3/4"		27-1/4"	14	-3/4"					

F4210-48

Part #	Height	Width	Base	Plow Width
F6210	2-3/8"	2-5/8"	2"	
F6210-P*	2-3/8"	2-5/8"	2"	1-3/4"
F6210-BR	2-3/8"	2-5/8"	2"	
F6710	2-3/8"	2-5/8"	2-1/4"	
F6710-P*	2-3/8"	2-5/8"	2-1/4"	1-1/4"
F6710-P1*	2-3/8"	2-5/8"	2-1/4"	1-3/4"
F6710-BR	2-3/8"	2-5/8"	2-1/4"	
F6045*	3/4"	2-1/4"	1-5/8"	1-1/4"
F6006*	1"	2-3/4"	2-1/4"	1-3/4"

CANTERBURY



With elegant sweeping lines and ornate detail, Fitts'
Canterbury turnings offer modern sophistication with a Western flair.





3-1/2" 4-7/8" 3-1/2" 4-7/8"

1-1/4"

1-1/4"

1-1/4"

1-3/4"

1-3/4"

1-3/4" 1-3/4"

2-5/8" 2-5/8"

2-5/8"

2-5/8"

2-5/8" 1-5/8" 2-1/4" 1-5/8" 2-3/4" 2-1/4"

6-3/8"

6-3/8"

6-3/8"

6-3/8"

2-1/4"

1-5/8"

F5019-36 F5019-42

F5109-36

F5109-42

F5911-36*

F5911-42*

F5905-36*

F5905-42* F5020-36-PR

F6710-P1*

F6710-BR

F6910-BR F6045* F6006*

*Includes fillet

F6910 F6910-P*

F5020-42-PR

2-3/8" 2-3/8" 2-3/8" 24-1/4" 22-3/4" 36-1/4" 22-3/4"

> 10-3/8" 16-3/8"

10-3/8" 16-3/8" 10-3/8"

16-3/8"

1-1/4"

1-1/4"

1-1/4"

1-3/4"

25-5/8" 25-5/8"

19-1/4"

19-1/4"

25-5/8"

25-5/8'

19-1/4"

19-1/4"

25-5/8"

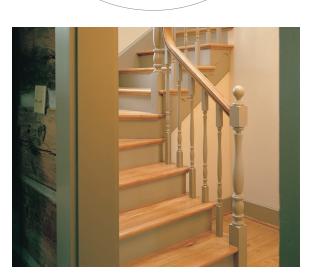


BENDING RAIL



FITTS | CANTERBURY • OVER-THE-POST | 30





SHERATON







F4440*	48"	3-1/2"	3-3/4"	5-3/4"	23"	15-1/2"
F4442*	60"	3-1/2"	3-3/4"	5-3/4"	23"	27-1/2"
F4445*	60"	3-1/2"	3-3/4"	13"	23"	20-1/4"
F4446*	60"	3-1/2"	3-3/4"	13"	16-3/4"	26-1/2"
*Plain and fl	uted produ	ct dimens	ions are the	e same		
	Nev	vel Post D	imensions [,]	• Over-the-Po	ost	
Part #	Height	Width	Top Pin	Base Block	Turning	Install Pir
F4454*	49"	3"	1"		40"	8"
F4410*	48"	3-1/2"	1"	14-1/2"	27-1/2"	
F4415*	60"	3-1/2"	1"	31-1/2"	27-1/2"	
F4418*	83"	3-1/2"	1"	55-1/2"	27-1/2"	
*Plain and fl	uted produ	ct dimens	ions are the	e same		
		Bal	luster Dime	nsions		
Part #	Height	Width	Top Block	Turning	Bas€	Block
F5014-33*	33"	1-1/4"		17-1/4"	7-	5/8"
F5014-36*	36"	1-1/4"		20-5/16"	7-	5/8"
F5014-39*	39"	1-1/4"		22-3/4"	7-	5/8"
F5014-42*	42"	1-1/4"		25-3/8"	7-5/8"	
F5415-32*	32"	1-3/4"		24"	8"	
F5415-36*	36"	1-3/4"		28"	8"	
F5415-39*	39"	1-3/4"		31"		8"
F5415-40*	40"	1-3/4"		32"		8"
F5415-42*	42"	1-3/4"		34"		8"
F5405-32*	32"	1-3/4"	6-7/16"	17-1/16"		8"
F5405-36*	36"	1-3/4"	7-7/16"	20-1/16"		8"
F5405-39*	39"	1-3/4"	7-7/8"	22-5/8"		8"
F5405-40*	40"	1-3/4"	7-3/4"	23-3/4"		8"
F5405-42*	42"	1-3/4"	7-3/4"	25-3/4"		8"
*Plain and fl	uted produ	ct dimens	ions are the	e same / Avai	lable prime	ed
			drail Dimer	nsions		
Part #	Height	Width	Base		Plow Width	n .
F6310	2-1/2"	2-5/8"	2-1/4"			
F6310-P1*	2-1/2"	2-5/8"	2-/4"		1-3/4"	
F6410	2-15/16"	2-5/8"	2-1/16"			
F6410-P*	2-15/16"	2-5/8"	2-1/16"		1-3/4"	
F6410-BR	2-15/16"	2-5/8"	2-1/16"			
F6006*	1"	2-5/8"			1-3/4"	
*Includes fil	let					

F4454-FL







F5405-FL

F5415-FL

F5415-FL-PR

F5014-FL

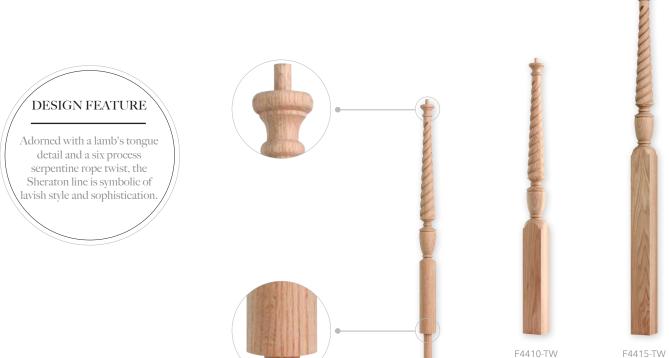
SERPENTINE ROPE TWIST

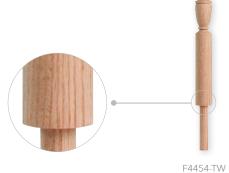
Sweeping Lambstongue Detail

Elegant Rope Twist Detail

SHERATON

SERPENTINE ROPE TWIST





F4442*

F4445*

F4446*

F4454* F4410* F4415*

F5415-32 F5415-36

F5415-39

F5415-40 F5415-42

F5405-32

F5405-36

F5405-39

F5405-40

F5405-42

F6006*

*Includes Fillet



5-3/4" 5-3/4" 13" 13"

7-7/16" 20-1/16" 7-7/8"

22-5/8"

23-3/4" 25-3/4"

1-3/4"

1-3/4"

1-3/4"

--- 40" 14-1/2" 27-1/2" 31-1/2" 27-1/2"

23" 15-1/2" 23" 27-1/2" 23" 20-1/4" 16-3/4" 26-1/2"



3-1/2" 3-1/2"

3-1/2"

3-1/2"

1-3/4" 1-3/4"

1-3/4" 1-3/4"

1-3/4"

1-3/4" 1-3/4"

1-3/4"

2-5/8"

 F6310
 2-1/2"
 2-5/8"
 2-1/4"

 F6310-P1*
 2-1/2"
 2-5/8"
 2-/4"

 F6410
 2-15/16"
 2-5/8"
 2-1/16"

F6410-P* 2-15/16" 2-5/8" 2-1/16" F6410-BR 2-15/16" 2-5/8" 2-1/16"

49" 3" 48" 3-1/2" 60" 3-1/2"

3-3/4"

3-3/4"

3-3/4"

BENDING RAIL





F6410-BR



FITTS | SHERATON • OVER-THE-POST | 34

F5415-TW	F5405-TW

F4442-TW

F4440-TW



F4445-TW

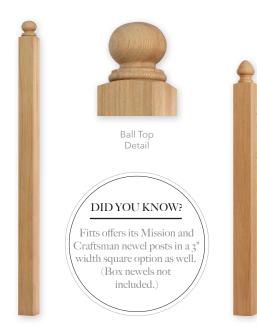
F4446-TW



SUGGESTED ARCHITECTURAL PAIRING: GEORGIAN • FRENCH COLONIAL • COLONIAL

F5060

CRAFTSMAN





Detail

DESIGN FEATURE Spade Top

Simplicity makes the boldest impact. Straight lines with little to no turning detail creates a "built in" and utilitarian stair design.







F5360	F5060-0	CH F53	360-CH	F5060-PR	F5062-PR *US patent D578,225S		F5360			
Newel Post Dimensions • Post-to-Post										
Part #	Height	Width	Finial	Top Block	Turning	Base Block				
-4001-BT	56"	3-1/2"	3-1/2"			52-1/2"				
4004	48"	3-1/2"	4-1/4"			43-3/4"				
1005	EZI	2 1/2"	4 4 / 4 !!			E1 2/4"				

F4006	72"	3-1/2"	4-1/4"			67-3/4"
		Balu	ster Dimensio	ns		
Part #	Height	Width	Top Block	Turning	Base	Block
F5060-36*	36"	1-1/4"			3	6"
F5060-42*	42"	1-1/4"			4.	2"
F5360-36*	36"	1-3/4"			3	6"
F5360-42*	42"	1-3/4"			4.	2"
F5060-CH-36*	36"	1-1/4"	8-1/2"	19"	8-1	/2"
F5060-CH-42*	42"	1-1/4"	14-1/2"	19"	14-	1/2"
F5360-CH-36*	36"	1-3/4"	8-1/2"	19"	8-1	/2"
F5360-CH-42*	42"	1-3/4"	14-1/2"	19"	14-	1/2"
F5062-PR-36	36"	1-1/4"	8-1/2"	19"	8-1	/2"
F5062-PR-42	42"	1-1/4"	8-1/2"	19"	14-	1/2"
*Available prime	ed					

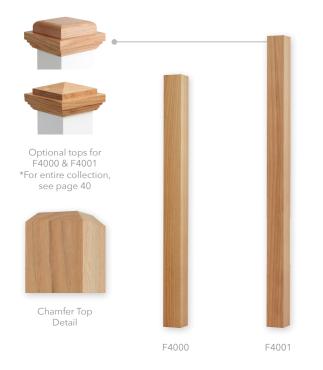
		Hand	drail Dimensions	
Part #	Height	Width	Base	Plow Width
F6005*	2-5/16"	2-1/2"	2-1/2"	1-3/4"
F6019*	3"	2-5/8"	2-5/8"	1-3/4"
F6001-P*	3/4"	2-1/4"	2-1/4"	1-1/4"
F6006*	1"	2-3/4"	2-1/4"	1-3/4"
F6770-P*	1-5/8"	2-1/4"	2-1/4"	1-3/4"
F6770-P1*	1-5/8"	2-1/4"	2-1/4"	1-1/4"
F6700-P*	1-5/8"	2-11/16"	2-11/16"	1-3/4"
F6700-P1*	1-5/8"	2-11/16"	2-11/16"	1-1/4"
F6002-P*	2-7/8"	1-5/8"	1-5/8"	1-1/4"

*Handrails on pages 35 & 36 can be used with both Mission and Craftsman stair systems. Always check local building codes to make sure that these handrails meet graspability codes.

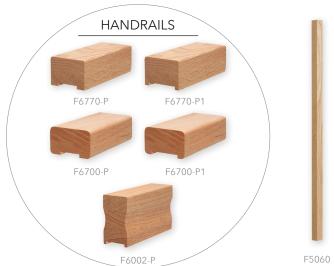
SUGGESTED ARCHITECTURAL PAIRING: MOUNTAIN HOME • FARMHOUSE COLONIAL SPANISH COLONIAL

FITTS | MISSION • POST-TO-POST | 35













		Newel Post I	Dimensions • F	ost-to-Post		
Part #	Height	Width	Сар	Top Face	Shaft	Base
F4000	48"	3-1/2"				
F4001	56"	3-1/2"				
F4000-CH	48"	3-1/2"				
F4001-CH	56"	3-1/2"				
F4090	55"	3-1/2"	2-1/2"	5-1/2"	3-1/2"	4-1/2" x 24"
F4091	55"	4-1/4"	2-1/2"*	5-1/2"	4-1/4"	6-1/4" x 24"
		Balı	uster Dimensio	ns		
Part #	Height	Width	Top Block	Turning	Base	Block
F5060-36*	36"	1-1/4"			3	6"
F5060-42*	42"	1-1/4"			4	2"
F5360-36*	36"	1-3/4"			3	6"
F5360-42*	42"	1-3/4"			4	2"
F5061-PR-36	36"	1-1/4"	8-1/2"	19"	8-1	/2"
F5061-PR-42	42"	1-1/4"	8-1/2"	19"	14-	1/2"

	Handrail Dimensions								
Part #	Height	Width	Base	Plow Width					
F6005*	2-5/16"	2-17/32"	2-17/32"	1-3/4"					
F6019*	3"	2-5/8"	2-5/8"	1-3/4"					
F6001*	3/4"	2-1/4"	2-1/4"	1-1/4"					
F6006*	1"	2-3/4"	2-1/4"	1-3/4"					
F6770-P*	1-5/8"	2-1/4"	2-1/4"	1-3/4"					
F6770-P1*	1-5/8"	2-1/4"	2-1/4"	1-1/4"					
F6700-P*	1-5/8"	2-11/16"	2-11/16"	1-3/4"					
F6700-P1*	1-5/8"	2-11/16"	2-11/16"	1-1/4"					
F6002-P*	2-7/8"	1-5/8"	1-5/8"	1-1/4"					
*Includes fillet									

SUGGESTED ARCHITECTURAL PAIRING:

- CRAFTSMAN
- MOUNTAIN HOME
- FARMHOUSE MODERN

6-1/4" FIXED BASE



AVAILABLE IN THE FOLLOWING SPECIES:



F4090 & F4091 PLAIN NEWELS ALSO AVAILABLE IN THE FOLLOWING SPECIES:



White Oak Hemlock

	Box Newel Dimensions									
Part #	Base Height	Base Width	Shaft Width	Detail Height	Neck Mould to Cap Height	Overall Height				
F4090	24"	4-1/2"	3-1/2"		5-1/2"	55"				
F4090-FL	24"	4-1/2"	3-1/2"	18-3/4"	5-1/2"	55"				
F4090-RP	24"	4-1/2"	3-1/2"	18-3/4"	5-1/2"	55"				

Please note: In order to stay at the forefront of design and technology, from time to time Fitts makes modifications to its products. Box newel cap designs have been adapted over the years to meet customer demands. Some gallery photos may show previous versions of Fitts' box newels that have radius mouldings that have changed over time. Please note that current box newels come with the flat and pyramid caps pictured above.



	Box Newel Dimensions									
Part #	Base Height	Base Width	Shaft Width	Detail Height	Neck Mould to Cap Height	Overall Height				
F4091	24"	6-1/4"	4-1/2"		5-1/2"	55"				
F4091-FL	24"	6-1/4"	4-1/2"	18-3/4"	5-1/2"	55"				
F4091-RP	24"	6-1/4"	4-1/2"	18-3/4"	5-1/2"	55"				







Red Oak Hard Maple Cherry

Poplar F4090 & F4091 PLAIN NEWELS ALSO AVAILABLE IN THE FOLLOWING SPECIES:





BOX NEWEL POSTS

7-1/2" FIXED BASE

BOX NEWEL POSTS

PRIMED BOX NEWELS



AVAILABLE IN THE FOLLOWING SPECIES:



Red Oak Hard Maple Cherry Alder

*Other species available upon request

	Box Newel Dimensions								
Part #	Base Height	Base Width	Shaft Width	Detail Height	Neck Mould to Cap Height	Overall Height			
F4097	24"	7-1/4"	6"			55"			
F4097-FL	24"	7-1/4"	6"	18-3/4"		55"			
F4097-RP	24"	7-1/4"	6"	18-3/4"		55"			



Box Newel Dimensions						
		Вс	x Newel D	imensions	5	
Part #	Base Height	Base Width	ox Newel D Shaft Width	imensions Detail Height	Neck Mould to Cap Height	Overall Height
Part #		Base	Shaft	Detail	Neck Mould	

NEWEL CAP KITS

THE PERFECT ACCENT FOR PRIMED BOX NEWELS

Newel cap kits provide versatility for pre-primed box newel posts. Each kit includes a flat top, pyramid top, and base moulding. Each cap is easily applied with construction adhesive. Kits are sold separately. When ordering, specify 35-KIT for 4090 newels or 475-KIT for 4091 newels. F35 kits can also be used with Fitts' F4000 and F4001 newels (pictured on page 36).





CHERRY







*KITS SOLD SEPARATELY FROM NEWELS. PRIMED NEWELS INCLUDE PRIMED CAPS.

BOX NEWEL POSTS

6-1/2" FIXED BASE SQUARE RECESSED

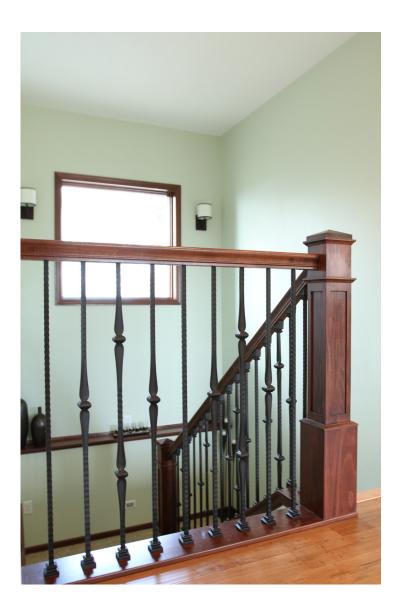


CAP & MOULDINGS AVAILABLE IN THE FOLLOWING SPECIES:



*Other species available upon request

		Box	x Newel Dim	ensions		
Part #	Base Height	Base Width	Shaft Width	Detail Height	Neck Mould to Cap Height	Overall Height
F4093	18-7/8"	6-1/4"	4-3/4"			55"



Products Pictured

Newel: F4092-FP • Balusters: FIH5540-44, FIH5541-44 & FIH55542-44 • Handrail: F6010

	Box Newel Dimensions									
Part #	Base Height	Base Width	Shaft Width		Neck Mould to Cap Height	Overall Height				
F4092-FP	24"	6-1/4"	4-3/4"	18-3/4"	7-1/4"	55"				



AVAILABLE IN THE FOLLOWING SPECIES:



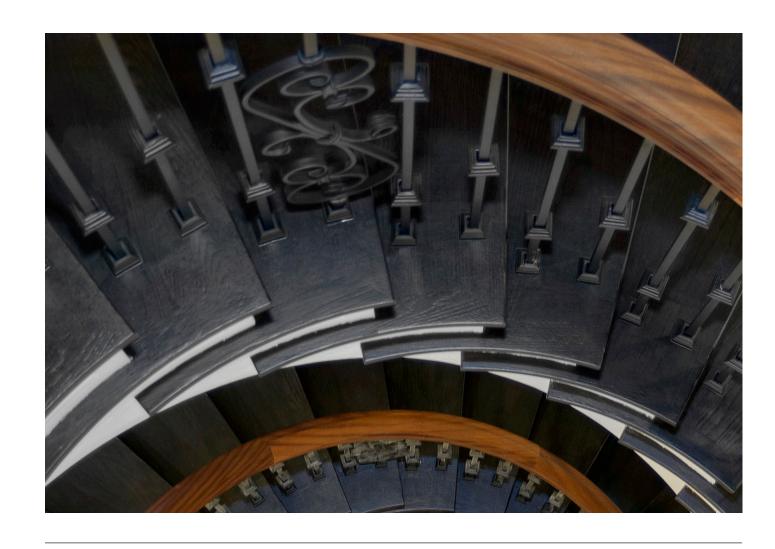






Red Oak Hard Maple Poplar Hemlock

6 UNIQUE & TIMELESS FINISHES



For centuries, blacksmiths have worked and forged wrought iron. A staple of European style and elegance, wrought iron railings have adorned the sophisticated residences of the upper classes since the 15th-16th century.

The once popular look of iron rail and balusters has adopted the soft and sophisticated warmth of wrought iron balustrade and wooden handrails.

Today, wrought iron can be found in a variety of architectural themes and has become an additional design application to wood. With a myriad of design and layout options, you can now personalize your home with a variety of layouts and finishes.

Fitts has meticulously created six unique finishes that adapt to today's home design by incorporating elements of modern style with the elegance of the past.







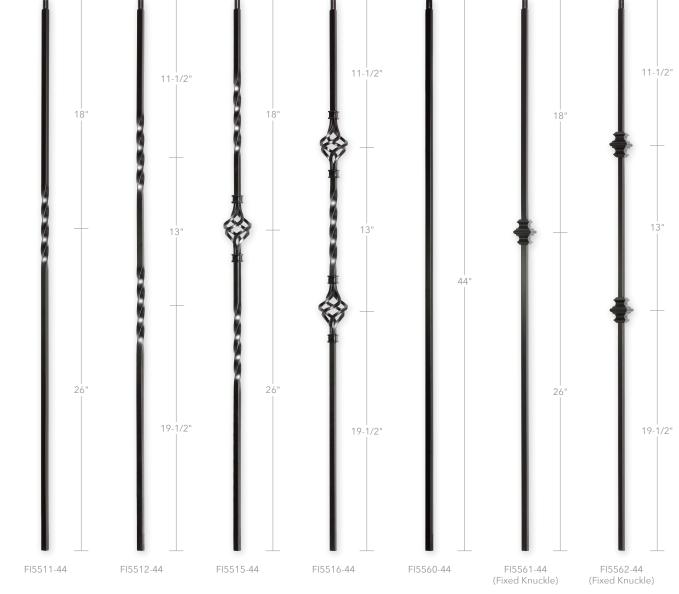


ANTIQUE BRONZE

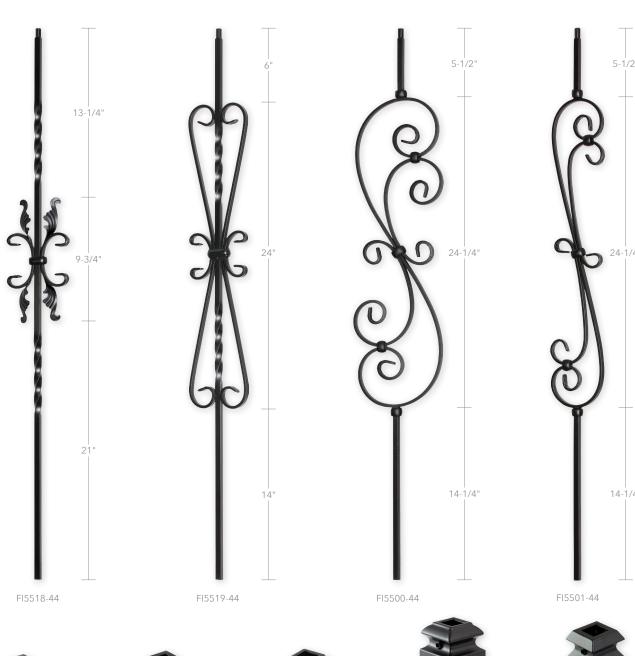
ANTIQUE NICKEL

RUBBED BRONZE

*COLOR MAY VARY DUE TO THE UNIQUE NATURE OF THE FINISHES



		13"		· —		13"	44"	-	
26"		19-1/2"		26"	1	9-1/2"		26"	19
FI5511-44	FI5512-4	_ <u>_</u> 44	FI5515-4 *Hollow ver		FI5516-44	FI5560-4	(Fix	 	FI5562-44 (Fixed Knuckle
	Part # FI5511-44	B	BS SB		ed Iron Balu RB X	isters Description One Twist	Size V	Veight / Each (lbs) 2.6	
	FI5512-44 FI5515-44	X X	x x x	x x	X	Two Twist One Basket Two Twist	1/2" X 44" 1/2" X 44"	2.66	
	FI5516-44	Х	X X	X X	X	Two Basket One Twist	1/2" X 44"	3.3	





FI3101-1-1/4 Shoe with 1-1/4" Base



Shoe with 1-1/2" Base



FI3104 Shoe with Screw Attachments



FI3102 Pitch Shoe 38°



Decorative Knuckle



Bar Stock Detail 1/2" Square

Forged from ballusters									
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI5518-44	X	X		X	X		Twist/Butterfly/Leaf	1/2" X 44"	3.75
FI5519-44	X	X		X	X		Twist/Butterfly/Scroll	1/2" X 44"	3.75
FI5500-44	X		X	X	X	X	7" Scroll	1/2" X 44"	5.4
FI5501-44	X	X	X	X	X	X	4-1/4" Code Scroll	1/2" X 44"	5.2
Forged Iron Shoes									
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI3101-1-1/4	X	X	X	X	X	Х	Iron Shoe 1-1/4" Base	1/2"	0.14
FI3101	X	X	X	X	X	X	Iron Shoe 1-1/2" Base	1/2"	0.14
FI3104	X	X	X	X	X	X	Shoe/Screw	1/2"	0.15
FI3102	X	X	X	X	X	X	Iron Pitch Shoe	1/2"	0.15
FI3103	X	X	X	X	X	X	Iron Adjustable Knuckle	1/2"	0.15
B = Black • BS	S = Black	Satin • S	SB = Silve	er & Black	• AB = .	Antique	Bronze • AN = Antique Nick	cel • RB = Ru	ubbed Bronze
*Finishes vary l **Product avail					ion		'		

*Shoes enlarged to show detail. Shoes shown fit balusters on pages 45-46. *Hollow versions of these balusters available on pages 53-54.

*Finishes vary based on powdercoating process
**Product availability may vary by warehouse location

FI5561-44

FI3102

FI3103



1/2" X 44"

1/2" X 44"

2.75

0.14

0.14

0.15

0.15

0.15

Plain One Knuckle

Plain Two Knuckles

Iron Shoe 1-1/2" Base

Iron Adjustable Knuckle

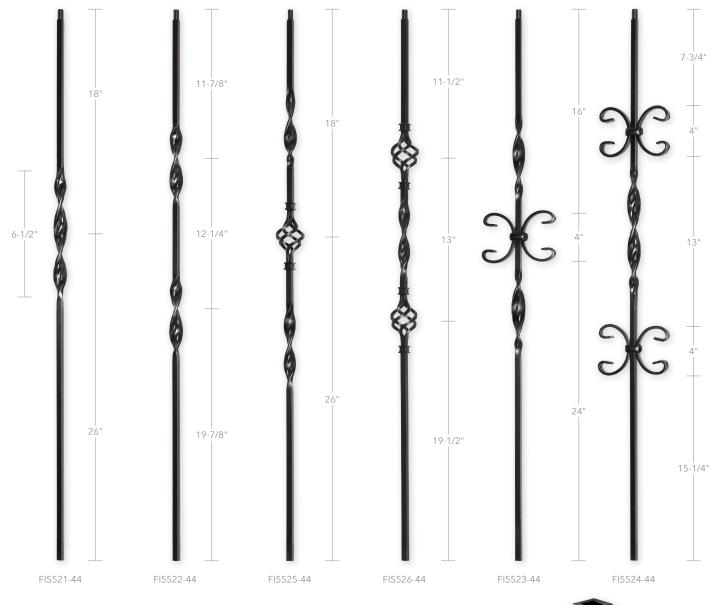
Shoe/Screw

B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze

Iron Pitch Shoe

Plain Bar

Bar Stock Detail 1/2" Square





FI3101-1-1/4

Shoe with 1-1/4" Base



Shoe with 1-1/2" Base

FI3104 Shoe with Screw Attachments

Pitch Shoe 38°

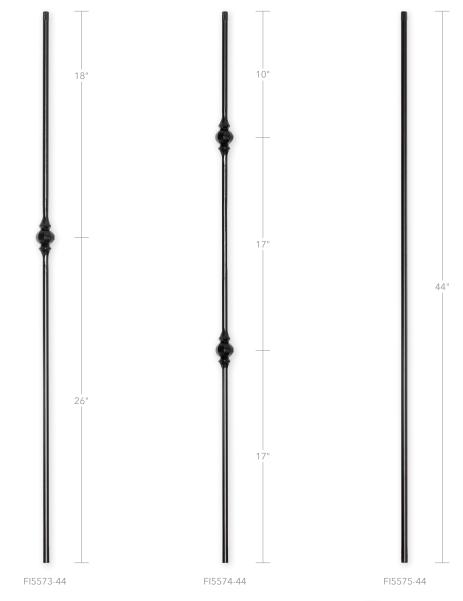
Bar Stock Detail 1/2" Square

Part #				AB	AN	RB	Description		Weight / Each (lbs)
FI5521-44	X	X	X	X	X	X	One Ribbon	1/2" X 44"	2.66
FI5522-44	X	X	X	X	X	X	Two Ribbon	1/2" X 44"	2.27
FI5525-44	X	X	X	X	X	X	Two Ribbon One Basket	1/2" X 44"	3.1
FI5526-44	X	X	X	X	X	X	Two Basket One Ribbon	1/2" X 44"	3.1
FI5523-44	X	X	X	X	X	X	One Butterfly Two Ribbon	1/2" X 44"	3.4
FI5524-44	X	×	×	X	×	X	Two Butterfly One Ribbon	1/2" X 44"	3.7
					For	ged Iron	Shoes		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)

Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI3101-1-1/4	X	X	Х	X	×	X	Iron Shoe 1-1/4" Base	1/2"	0.14
FI3101	X	X	X	X	×	X	Iron Shoe 1-1/2" Base	1/2"	0.14
FI3104	×	X	X	X	×	×	Shoe/Screw	1/2"	0.15
FI3102	X	X	X	X	×	X	Iron Pitch Shoe	1/2"	0.15
		Cotin a	CD — Cilu	X Plan	X L a AD -		Propage AN = Aptique Ni	17.2	

B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process
**Product availability may vary by warehouse location

*Shoes enlarged to show detail. Shoes shown fit balusters on page 47. *Hollow versions of these balusters available on pages 53-54.









Shoe with 1-1/2" Base

FI3104-5 Shoe with Screw Attachments

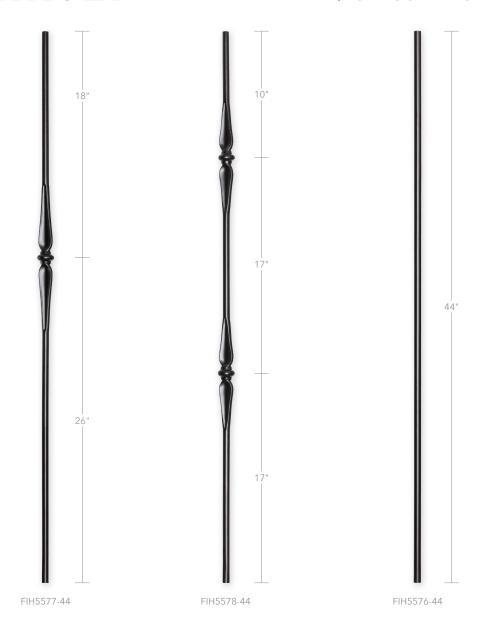
FI3102-5 Pitch Shoe 38°

*Shoes enlarged to show detail. Shoes shown fit balusters on page 48.
*Hollow versions of these balusters available on pages 53-54.

					Forg	ed Iron E	Balusters		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI5573-44	×	×				×	Round One Ball	1/2" X 44"	2
FI5574-44	×	X				X	Round Two Balls	1/2" X 44"	2.25
FI5575-44	×	X				X	Round Plain	1/2" X 44"	1.75
					Foi	ged Iror	Shoes		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI3101-5	X					X	Round Shoe	1/2"	0.14
FI3104-5	×	X				X	Shoe/Screw Round	1/2"	0.15
FI3102-5	×	X				X	Iron Pitch Round Shoe	1/2"	0.13













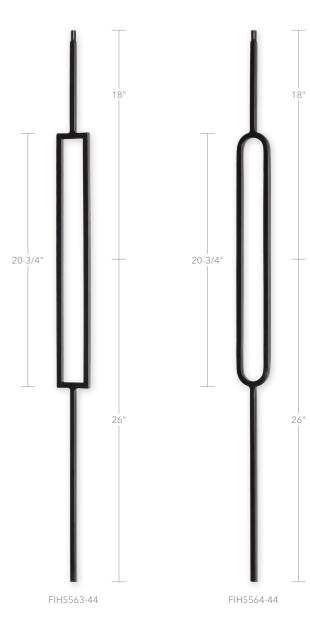
FI3108 Shoe with 1-1/2" Base

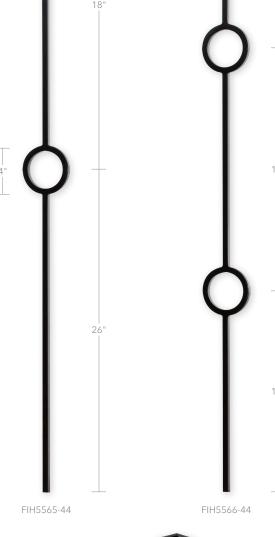
*Shoes enlarged to show detail. Shoes shown fit balusters on page 49.



Bar Stock Detail 9/16" Round

	Forged Iron Balusters										
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)		
FIH5577-44		Х					9/16" Spoon Round Collar	9/16" x 44"	1.65		
FIH5578-44		Х					9/16" Spoon 2 Round Collar	9/16" x 44"	1.95		
FIH5576-44 x 9/16" Round Tube 9/16" X 44" .85											
Forged Iron Shoes											
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)		
FI3105		Х					Shoe Round Base	9/16"	0.14		
FI3108		X					Iron Shoe 1-1/2" Base	9/16"	0.14		
B = Black • E	BS = Blac	ck Satin •	SB = Sil	ver & Bla	ck • AB	= Antiqu	e Bronze • AN = Antique Nick	el • RB = Rubl	oed Bronze		
*Finishes vary					ation		1				











FI3104 Shoe with Screw Attachments



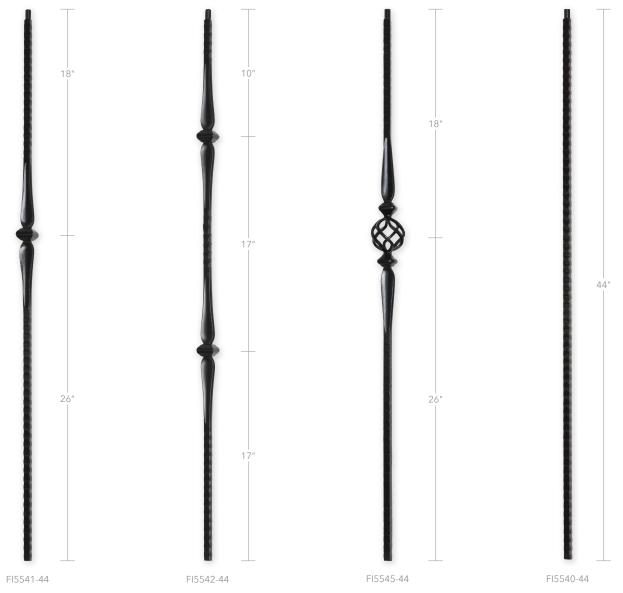
FI3102 Pitch Shoe 38°

*Shoes enlarged to show detail. Shoes shown fit balusters on page 50.

Part #				AB	AN		Description		Weight / Each (Ibs
FIH5563-44		X					Rectangle Modern	1/2" X 44"	1.15
FIH5564-44		X					Oval Modern	1/2" X 44"	1.60
FIH5565-44		X					Circle Modern	1/2" X 44"	1.30
FIH5566-44		X					Two Circle Modern	1/2" X 44"	1.90
					Forge	ed Iron S	ihoes		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI3101-1-1/4	×	Х	X	X	Х	×	Iron Shoe 1-1/4" Base	1/2"	0.14
FI3101	X	X	X	X	X	X	Iron Shoe 1-1/2" Base	1/2"	0.14
FI3104	X	X	X	X	X	X	Shoe/Screw	1/2"	0.15
FI3102	X	X	X	X	X	×	Iron Pitch Shoe	1/2"	0.15
							Bronze • AN = Antique Ni		



Bar Stock Det









FI3101-2 Shoe with 1-1/2" Base

FI3104-2 Shoe with Screw Attachments

FI3102-2 Pitch Shoe 38°

FITTS | FORGED IRON • TAVISTOCK | 51

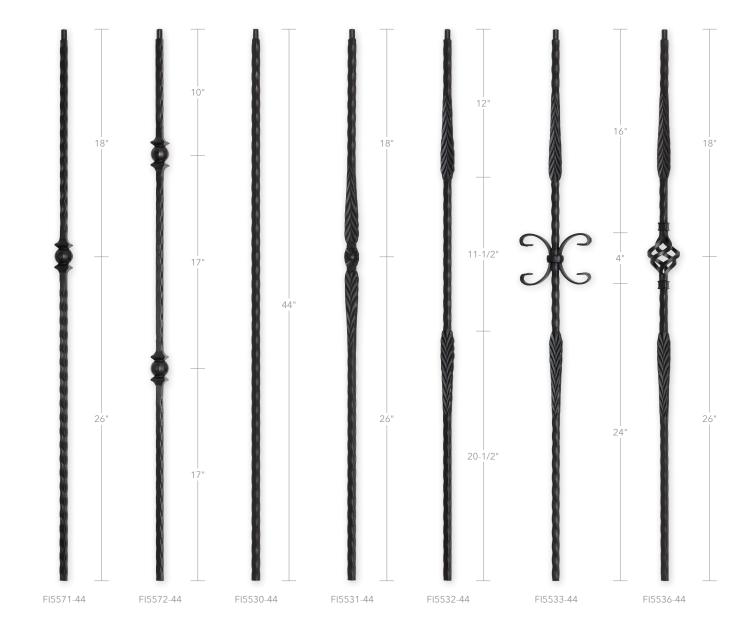
*Shoes enlarged to show detail. Shoes shown fit balusters on page 51-52.

**Hollow versions of these balusters available on pages 53-54.



Bar Stock Stamped Detail 9/16" Square

Part #				AB	AN	RB	Description		Weight / Each (lbs)
FI5541-44	X	X	X	X	Х		Ribbed Spoon Knuckle	9/16" X 44"	3.7
FI5542-44	X	X	X	×	X		Ribbed Two Spoon/Knuckle	9/16" X 44"	2.9
FI5545-44	X	X	X	×	X		Ribbed Spoon Knuckle/Basket	9/16" X 44"	2.9
FI5540-44	×	X	X	X	X		Ribbed Plain Bar	9/16" X 44"	2.75
						Forged I	ron Shoes		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI3101-2	X	X	X	X	Х	X	Iron Shoe	9/16"	0.14
FI3104-2	×	X	X	X			Shoe/Screw	9/16"	0.14
FI3102-2	×	X	X	X	X	X	Iron Pitch Shoe	9/16"	0.15
D DI I -	RS = RIs	ck Satin	• SB = S	ilver & Rl	ack • AF	B = Antia	ue Bronze • AN = Antique Nicke	l • RB = Rub	hed Bronze



*Hollow versions of these balusters available on pages 53-54.

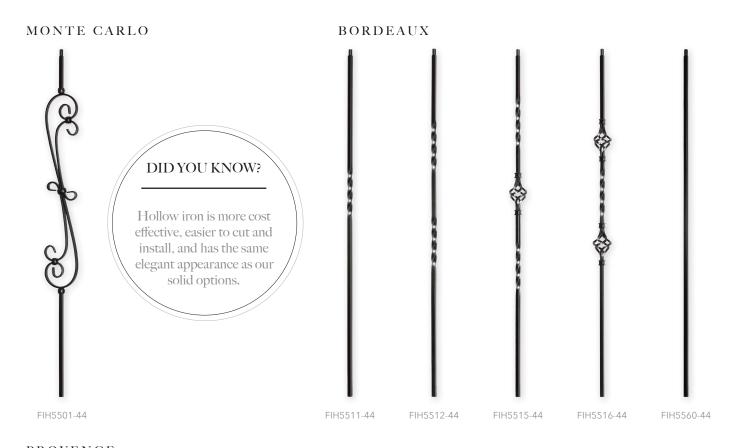
					Forge	ed Iron B	Salusters		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI5571-44	X	X	Х	X			Hammered One Ball	9/16" X 44"	2.9
FI5572-44	X	X	X	X			Hammered Two Ball	9/16" X 44"	2.9
FI5530-44	×	X	X	X			Hammered Edge	9/16" X 44"	2.75
FI5531-44	×	X	X	X			Arrow / Flower	9/16" X 44"	4
FI5532-44	×	X	X	X			Two Arrows	9/16" X 44"	4
FI5533-44	X	X	X	X			Two Arrows/ Butterfly	9/16" X 44"	3.7
FI5536-44	X	X	X	X			Two Arrows/Basket	9/16" X 44"	3.1
					For	ged Iron	Shoes		
Part #	R	RS	SB	ΛR	ANI	PR	Description	Sizo	Weight / Each (lbs)

B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process **Product availability may vary by warehouse location

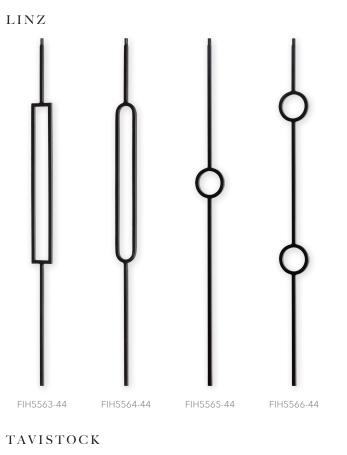


9/16" Square

FITTS | FORGED IRON • RAVENNA | 52

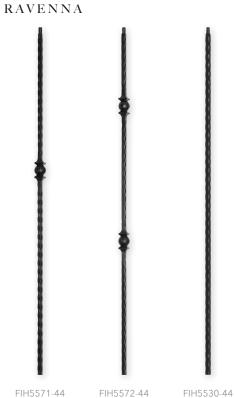


PROVENCE FIH5501-44 4-1/4 Scroll 1/2" X 44" FIH5511-44 One Twist 1/2" X 44" Two Twist FIH5512-44 One Basket Two Twist 1/2" X 44" FIH5515-44 Two Basket One Twist 1/2" X 44" FIH5516-44 1/2" X 44" FIH5521-44 One Ribbon Two Ribbon 1/2" X 44" 1/2" X 44" FIH5522-44 FIH5525-44 One Basket 1/2" X 44" FIH5526-44 Two Basket 9/16" X 44" FIH5530-44 One Scallop FIH5560-44 1/2" X 44" Ribbed Plain Bar 9/16" X 44" FIH5540-44 FIH5541K-44* Ribbed Spoon Knuckle 9/16" X 44" Ribbed Two Spoon/Knuckle 9/16" X 44" FIH5542K-44* Ribbed Spoon Knuckle/Basket 9/16" X 44" FIH5545K-44* 9/16" X 44" FIH5571-44 Scallop One Ball Scallop Two Ball FIH5572-44 9/16" X 44" 1/2" X 44" 1/2" X 44" FIH5563-44 Rectangle Modern FIH5564-44 Oval Modern FIH5565-44 Circle Modern 1/2" X 44" Two Circle Modern 1/2" X 44" FIH5566-44 9/16" Round Tube 9/16" X 44" FIH5576-44 FIH5577-44 9/16" Spoon Round Collar 9/16" x 44" 9/16" Spoon 2 Round Collar FIH5578-44 9/16" x 44" B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze AN = Antique Nickel • RB = Rubbed Bronze *For knee wall application **Finishes vary based on powdercoating process ***Product availability may vary by warehouse location FIH5521-44 FIH5522-44 FIH5525-44 FIH5526-44









SHOES & TOOLS

FI4111-48 FI4115-48 FI4121-48 FI4141-48



FI3400 Newel Attachment & Shoe with Screws and Wrench

						Fo	orged Iron Newels		
Part #		BS	SB	AB	AN	RB	Description		Weight / Each (lbs
FI4111-48	X	Х	Х	Х			One Twist	1-3/16" X 48"	18
FI4115-48	Х	X	X	X			Two Twist One Basket	1-3/16" X 48"	20
FI4121-48	X	Х	Х	X			One Ribbon	1-3/16" X 48"	18
FI4141-48	Х	Х	Х	Х			Spindle/Knuckle	1-3/16" X 48"	21
AN = Antiq * Finishes v ** Product	ue Ni ary b	ckel (RB :	= Rub wder	bed B coatin ware	ronze g pro hous	cess e location		
					Fo	rged I	Iron Shoes and Knuckles		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs
FI3400	Х	Х	Х	Х			Newel Shoe	1-3/16"	3
* Finishes v ** Product a									

^{*}Shoe enlarged to show detail. Shoe shown fits newels on page 55.

SHOES & KNUCKLE FOR SQUARE 1/2" BALUSTERS



FI3101-1-1/4 Shoe with 1-1/4" Base



FI3101 Shoe with 1-1/2" Base



FI3104 Shoe with Screw Attachments



Pitch Shoe 38°



Decorative Knuckle

SHOES FOR SQUARE 9/16" BALUSTERS



Shoe with 1-1/2" Base



FI3104-2 Shoe with Screw Attachments



Pitch Shoe 38°

SHOES FOR ROUND 1/2" BALUSTERS



FI3101-5 Shoe with 1-1/2" Base



FI3104-5 Shoe with Screw Attachments Pitch Shoe 38°



FI3105 Shoe with Round Base



SHOES FOR ROUND 9/16" BALUSTERS -

Shoe with 1-1/2" Base

Touch Up Pen Colors:



FI3001 Hex Wrench for Iron Shoes

Black Satin

TOOLS & ACCESSORIES FOR INSTALLATION



FI3200-NZ (Distributes 1:1 mixture)



FI3200-EF Two-Part Epoxy and Hardening Agent



FI3200 Epoxy Gun



DID YOU KNOW?

Fitts' specially formulated pen

colors have been coordinated

with Valspar® to replicate

paint finishes on forged iron

products for quick and

easy touch ups.

FI3300 Touch Up (Sold individ

	FI3300-B	Black
0	FI3300-BS	Black Sat
Pens	FI3300-BRNZ	Bronze
dually)	FI3300 NCKL	Nickel
	FI3300-COPR	Copper

To replicate forged iron finishes, use the following color combinations:

Black Touch Up Pen Black Satin

Black Satin Touch Up Pen

• Antique Bronze Bronze & Black Touch Up Pens

Silver & Black Nickel & Black Satin Touch Up Pens

 Antique Nickel Nickel & Black Touch Up Pens

• Rubbed Bronze Bronze & Copper Touch Up Pens

				F	orge	d Iro	n Shoes and Knuckles		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI3101	Х	Х	Х	X	Х	Х	Iron Shoe	1/2"	0.14
FI3101-1-1/4	X	Х	Х	X	Х	Х	Iron Shoe 1-1/4" Base	1/2"	0.14
FI3101-2	X	X	X	X	X	X	Iron Shoe	9/16"	0.14
FI3101-5 x x Round Shoe 1/2" 0.14								0.14	
FI3101-NS x x x x Shoe without Set Screws 1/2" 0.14								0.14	
FI3102	X	Х	X	X	X	Х	Iron Pitch Shoe	1/2"	0.15
FI3102-2	X	Х	Х	X	Х	Х	Iron Pitch Shoe	9/16"	0.15
FI3102-5	X	Х				Х	Iron Pitch Round Shoe	1/2"	0.13
FI3103	X	Х	Х	X	Х	Х	Iron Adjustable Knuckle	1/2"	0.15
FI3104	X	Х	Х	X	Х	Х	Shoe/Screw	1/2"	0.15
FI3104-2	X	Х	Х	X			Shoe/Screw	9/16"	0.14
FI3104-5	X	Х				Х	Shoe/Screw Round	1/2"	0.15
FI3105	X	Х	Х	X		Х	Shoe Round Base	1/2"	0.14
FI3106	X	X					Round Shoe	9/16"	0.13
FI3107	X	X					Iron Shoe 9/16" Round	9/16"	0.14
B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze AN = Antique Nickel • RB = Rubbed Bronze									

FITTS | HAND FORGED IRON NEWELS | 55

* Finishes vary based on powdercoating process
** Product availability may vary by warehouse location FITTS | HAND FORGED IRON ACCESSORIES | 56

STAINLESS STEEL CABLE

LÖFT™ CABLE BALUSTRADE SYSTEMS



LÖFT™ CABLE BALUSTRADE SYSTEMS



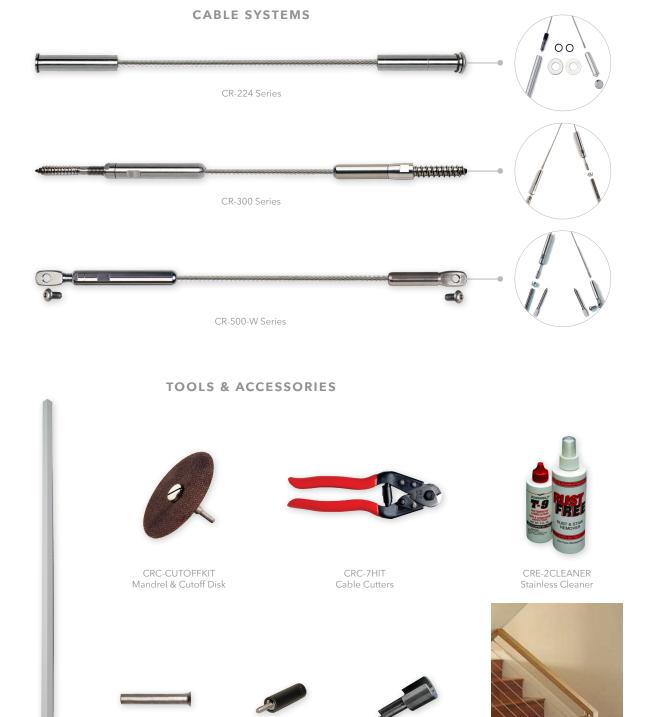


Fitts introduces the modern Löft system to its expansive catalog of products. As architectural design reduces large spatial footprints, the "less is more" principle becomes imperative. The Löft series by Fitts incorporates products like cable balustrade that clears site lines, maximizes space, and creates a modern structural element to the home.

Cable balustrade systems use handsome 1/8" marine grade cable that can be utilized in both interior and exterior applications. Incorporating flawless design and ease of installation, Fitts Löft series provides durable and lasting appeal that accents the home and gives a sleek and modern design to your railings.



Fitts' marine grade stainless steel cable balustrade systems have been simplified into three basic models for ease of installation and reduced inventory SKUs. Systems are available in 1/8" cable and the following lengths: 5', 10', 15', 20', 25', 30', 40', and 50'.



CRDRIVERHB6N/R

Light Duty Hanger

Bolt Driver

(CR-300/500-W Kit)

CRDL-KEY

Cable Release Key

CRCS-TUBE-6/4

Stainless Steel

Protective Tubes

(CR-224 Kit)

CRCB42ANAL13P

Cable Brace 13

Pre-Drilled Holes

CRCB42ANALP

Cable Brace

Undrilled

FITTS | STAINLESS STEEL CABLE RAIL | 58

^{*}Systems are ordered separately. Please check local building codes before installing Löft systems by Fitts.

HANDRAILS

HANDRAIL PROFILES

HANDRAILS

SHOE RAILS & WALL RAILS







*Handrails may not meet graspability codes. Please check local building codes before installing.





WALL RAILS

FITTINGS FOR 6040 WALL RAIL



	ŀ	Handrail Dimensio	ns			I	Handrail
Part #	Height	Top Width	Bottom Width	Plow Width	Part #	Height	Тор
F6010	2-3/8"	2-1/4"	1-1/2"		F6019	3"	2-
F6010-P	2-3/8"	2-1/4"	1-1/2"	1-3/4"	F6002	2-7/8"	1-
F6210	2-3/8"	2-5/8"	2"		F6002-P	2-7/8"	1-
F6210-P	2-3/8"	2-5/8"	2"	1-3/4"	F6700	1-5/8"	2-
F6310	2-1/2"	2-5/8"	2-1/4"		F6700-P	1-5/8"	2-
F6310-P	2-1/2"	2-5/8"	2-1/4"	1-3/4"	F6700-P1	1-5/8"	2-
F6410	2-15/16"	2-5/8"	2-1/16"		F6770	1-5/8"	2-
F6410-P	2-15/16"	2-5/8"	2-1/16"	1-3/4"	F6770-P	1-5/8"	2-
F6710	2-3/8"	2-5/8"	2-1/4"		F6770-P1	1-5/8"	2-
F6710-P	2-3/8"	2-5/8"	2-1/4"	1-1/4"	F6045	3/4"	2-
F6710-P1	2-3/8"	2-5/8"	2-1/4"	1-3/4"	F6001-P	3/4"	2-
F6910	2"	2-5/8"	1-5/8"		F6006	1"	2-
F6910-P	2"	2-5/8"	1-5/8"	1-1/4"	F6040	1-5/8"	1-
F6005	2-5/16"	2-1/2"	2/1-2"	1-3/4"	F6042	1-9/32"	2-

	ŀ	Handrail Dimensio	ns	
Part #	Height	Top Width	Bottom Width	Plow Width
F6019	3"	2-5/8"	2-5/8"	1-3/4"
F6002	2-7/8"	1-5/8"	1-5/8"	
F6002-P	2-7/8"	1-5/8"	1-5/8"	1-1/4"
F6700	1-5/8"	2-3/4"	2-3/4"	
F6700-P	1-5/8"	2-3/4"	2-3/4"	1-1/4"
F6700-P1	1-5/8"	2-3/4"	2-3/4"	1-3/4"
F6770	1-5/8"	2-1/4"	2-1/4"	
F6770-P	1-5/8"	2-1/4"	2-1/4"	1-1/4"
F6770-P1	1-5/8"	2-1/4"	2-1/4"	1-3/4"
F6045	3/4"	2-1/4"	1-5/8"	1-1/4"
F6001-P	3/4"	2-1/4"	2-1/4"	1-1/4"
F6006	1"	2-3/4"	2-1/4"	1-3/4"
F6040	1-5/8"	1-3/4"	1"	
F6042	1-9/32"	2-1/4"	1-1/4"	

HANDRAIL FITTINGS

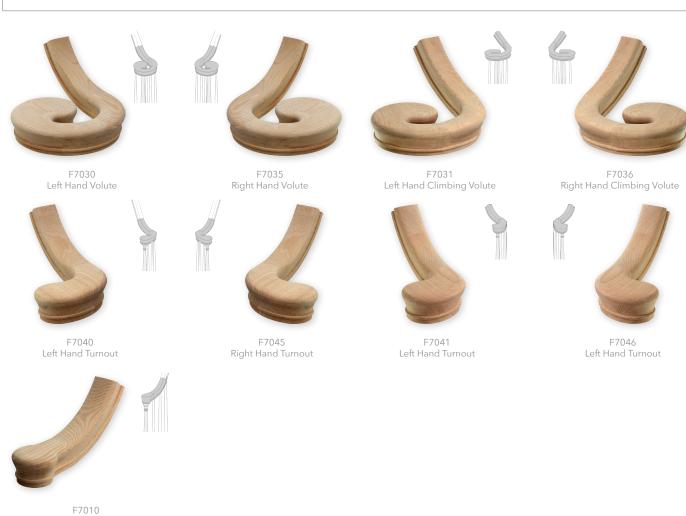
STARTING FITTINGS

Starting Easing

HANDRAIL FITTINGS

TRANSITIONAL FITTINGS





TTINGS SHOWN ARE 7000 SERIES FOR 6010 HANDRAIL. USE CORRESPONDING PREFIX WHEN ORDERING FITTINGS FOR OTHER HANDRA For example, when ordering F7012 up-easing for 6210 rail, specify F7212.



*FITTINGS SHOWN ARE 7000 SERIES FOR 6010 HANDRAIL. USE CORRESPONDING PREFIX WHEN ORDERING FITTINGS FOR OTHER HANDRAILS For example, when ordering F7012 up-easing for 6010 rail, specify F7012. When ordering F7012 up-easing for 6210 rail, specify F7212.

HANDRAIL FITTINGS

GOOSENECK FITTINGS



STARTING STEPS



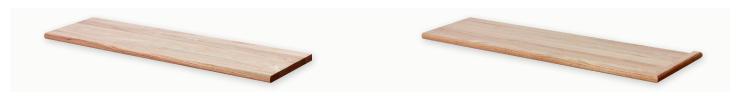
*All starting steps have an overall 8" height. Custom opening dimension available upon request. Paint grade risers also available upon request.

TREADS & RISERS

TREADS, RISERS & WINDER TREADS

MOULDINGS **MOULDINGS & ACCESSORIES**

TREADS



F8070 Plain Tread Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: 36", 42", 48", 54", 60", 72", 84" & 96"

F8070-R Return Tread One End / Reversible Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: 36", 42", 48", 54", 60" & 72"

RISERS



F8075-7 7.5" Riser Thickness: 3/4" Available in the following lengths: 36", 42", 48", 60" & 72"

F8075-8 8" Riser Thickness: 3/4" Available in the following lengths: 36", 42", 48", 60" & 72"

WINDER TREADS & PLATFORM



F8070-WP Winder Stair Platform Available in the following lengths: 36", 42" & 48"

F8070-W2 2 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

F8070-W3 3 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

FALSE END TREADS & RISERS



7-1/2" Riser Thickness: 3/4" Length: 11" Width: 6"



7-1/2" Riser Thickness: 3/4" Length:11" Width: 6"



8" Riser Thickness: 3/4" Length: 11" Width: 6"

LANDING TREAD



F8090-3-1/2 3-1/2" inch Landing Tread

F8090-5-1/4 5-1/4" Landing Tread



Linear Nosing 1-1/32" x 1-1/4" Assorted lengths

F8080-13 13 inch Return End 1-1/32" x 1-1/4"

Length: 13"

Tread Cap Nosing 1-13/16" x 1"

MOULDINGS



Cove Mould 3/4" x 3/4" Assorted lengths



F8422 Shoe Mould Neck Mould for F4090 3/4" x 1/2" & F4091 Box Newel Assorted Lengths



F8099-NECK

7/8" x 5/8"

NOSING

F8099-BASE Base Mould for F4091 Box Newel 9/16" x 5/8"



13/16" x 1"





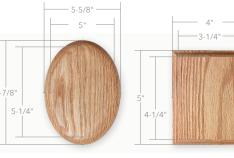
F7017 Round Rosette Beveled Edge



F7317 Round Rosette Smooth Edge



F7037 Oval Rosette Beveled Edge



F7337 Oval Rosette Smooth Edge

F7338 Square Rosette Beveled Edge

SKIRT BOARD



F8070-L-11 Skirt Board Height: 11-1/4" Width: 3/4"

TREAD BRACKETS



F8028 Plain Tread Bracket Height: 8-1/4" Length: 11-1/2"



F8029 Scroll Tread Bracket Height: 8-1/4" Length: 11-1/2"

HARDWARE HARDWARE

LIGHTWEIGHT HANDRAIL BRACKET







F3002-B



F3002-BL Black



F3002-BN Brushed Nickel

HEAVY DUTY HANDRAIL BRACKET



F3010-AB Antique Brass



F3010-B Brass



F3010-BL Black



F3010-BN Brushed Nickel



F3010-CR Chrome



F3010-RB Rubbed Bronze

TOOLS



F3030 Stair Installer's Kit

Kit includes the following: • Canvas Roll Bag

- F3011 Railbolt Wrench
- 1-1/2" Spade Bit
- 1" Spade Bit

- 3/4" Spade Bit 5/8" Spade Bit 1/2" Spade Bit
- 3/8" Spade Bit • 1/4" Drill Bit
- DeWalt™ Quick Release
- F3009 Rail Bolt Driver • F3012 Baluster Fastener
- Driver



F3013 Rail Bolt Driver *For 3001 Bolt



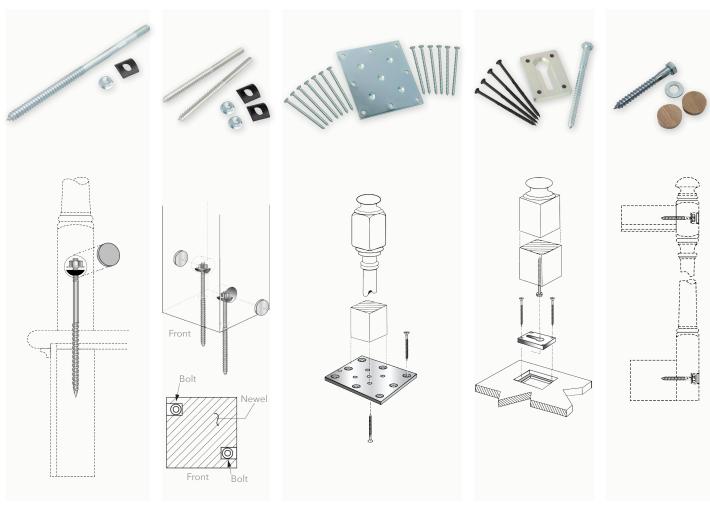
F3009 Baluster Fastener Driver *For F3003 Screw



F3011 Rail Bolt Wrench

FITTS | HARDWARE & ACCESSORIES | 67

NEWEL FASTENERS



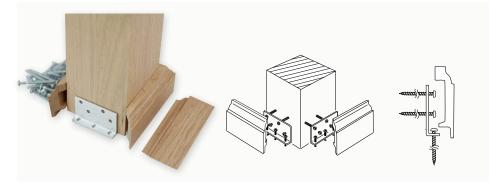
F3005 Sure-Tite™ Newel Attaching System 10" Bolt

F3001-5 Newel Attaching System 5" Bolt

F3014 Newel Plate Mount System

Keylock™ Newel Mounting System

F3006 Newel Fastening System



DID YOU KNOW?

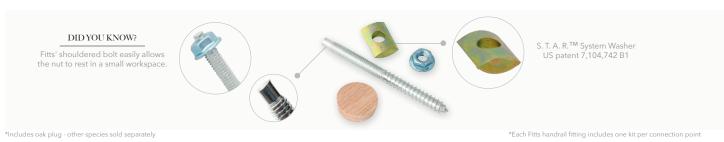
Over time, newel posts in older homes can work themselves loose. An L-Anchor kit from Fitts offers an easy, cost effective solution.

F3007 L-Anchor System for 3" Newels

L-Anchor System for 3-1/2" Newels

HEMLOCK HARDWARE

HANDRAIL FASTENERS



F3001 Rail Bolt Kit



F3017 ZIPBOLT ™ UT Rail Bolt

F3018 ZIPBOLT ™ UT Micro Rail Bolt

BALUSTER FASTENERS



F3003-1 Baluster Fastener (50 piece pack) *F3012 driver sold separately

FH3012 Baluster Dowel Pin

WOOD PLUGS



The F3000 tapered wood plug is stocked in the following species of wood: • Red Oak • Hard Maple

- F3000 1" Tapered Wood Plug

GLUE & ADHESIVE



F3025 Titebond II™ Premium Wood Glue

FI3200-NZ (Distributes 1:1 mixture)

FI3200-EF Two-Part Epoxy and Hardening Agent

FI3200 Epoxy Gun

Western hemlock, a staple of construction materials in the Pacific Northwest and Western Canada, has grown in popularity since the 1940's due to its availability, cost effectiveness, and workability. Hemlock, like most softwoods, is a fast growing, sustainable specie harvested in remote British Columbia. Fitts offers its hemlock collection separately from its hardwood options primarily due to the variance in square sizing as a result of the metric conversion of lumber. It is important to note that the turnings and turning sizes vary from Fitts' standard hardwood offerings due to the differences in measurements of the raw material.



DID YOU KNOW?

Hemlock bark was used by fur traders in the tanning process. The lumber was often cast away until it was discovered that hemlock grows stronger and harder with age.









HEMLOCK











	N	ewel Post Di	mensions • Pos	st-to-Post		
Part #	Height	Width	Finial	Top Block	Turning	Base Block
FH4040	47-1/2"	3-1/4"	2-3/8"	5"	23-1/4"	16-7/8"
FH4040-BT	47-1/2"	3-1/4"	3-1/2"	5"	23-1/4"	15-3/4"
FH4042	60"	3-1/4"	2-3/8"	5"	23-1/4"	29-3/8"
FH4042-BT	60"	3-1/4"	3-1/2"	5"	23-1/4"	28-1/4"
FH4045	60"	3-1/4"	2-3/8"	10"	23-1/4"	24-3/8"
FH4045-BT	60"	3-1/4"	3-1/2"	10"	23-1/4"	23-1/4"
FH4046-60	60"	3-1/4"	2-3/8"	14-1/2"	18-1/4"	24-3/8"
FH4046-BT	60"	3-1/4"	3-1/2"	14-1/2"	18-1/4"	23-1/4"
FH4058	83"	3-1/4"	2-3/8"	5"	23-1/4"	52-3/8"
FH4058-BT	83"	3-1/4"	3-1/2"	5"	23-1/4"	51-1/4"
	Ne	wel Post Din	nensions • Ove	r-the-Post		
Part #	Height	Width	Top Pin	Base Block	Turning	Install Pin
FH4010	48"	3-1/4"	1"	20"	27"	
FH4013	48"	3-1/4"	1"	12-1/2"	27"	7-1/2"
FH4014	48"	3-1/4"	1"	14"	27"	6"
FH4015	60"	3-1/4"	1"	32"	27"	
FH4018	84"	3-1/4"	1"	49"	27"	

		Baius	ster Dimensions	5	
Part #	Height	Width	Top Block	Turning	Base Block
FH5015-34*	34"	1-1/4"		25-5/8"	7-3/4"
FH5015-36*	36"	1-1/4"		27-5/8"	7-3/4"
FH5015-39*	39"	1-1/4"		30-5/8"	7-3/4"
FH5015-42*	42"	1-1/4"		33-5/8"	7-3/4"
FH5015-36-LE	36"	1-1/4"		27-1/2"	8-1/2"
FH5015-39-LE	39"	1-1/4"		27-1/2"	11-1/2"
FH5015-42-LE	42"	1-1/4"		27-1/2"	14-1/2"
FH5040-36	36"	1-1/8"		35-3/8"	
FH5040-42	42"	1-1/8"		41-3/8"	
FH5050-36	36"	1-1/4"	4-1/2"	19"	9-1/2"
FH5050-42	42"	1-1/4"	4-1/2"	19"	15-1/2"
FH5070-36*	36"	1-1/4"	7-1/2"	19"	9-1/2"
FH5070-42*	42"	1-1/4"	7-1/2"	19"	15-1/2"
FH5070-36-LE	36"	1-1/4"	7-1/2"	19"	9-1/2"
FH5070-39-LE	39"	1-1/4"	7-1/2"	19"	12-1/2"
FH5070-42-LE	42"	1-1/4"	7-1/2"	19"	15-1/2"
* A -1 1 -1	1				

Handrail Dimensions						
Part #	Height	Top Width	Bottom Width	Plow Width		
H6010	2-3/8"	2-1/4"	1-5/8"			
H6010-P*	2-3/8"	2-1/4"	1-5/8"	1-1/4"		
H6010-BR	2-3/8"	2-1/4"	1-5/8"			
H6045*	1"	2-1/8"	2-1/4"	1-1/4"		
Includes fillet						

• COLONIAL
• FARMHOUSE

F5015-PR

F5070-PR

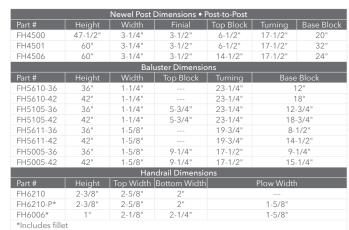
FH5050

HEMLOCK

FH4846



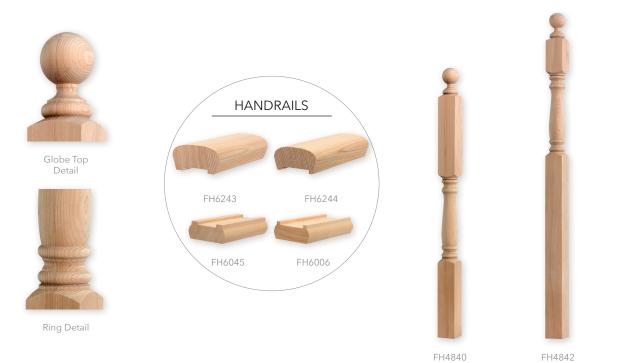




SUGGESTED ARCHITECTURAL PAIRING: • FARMHOUSE

HAMPTON POST-TO-POST









DID YOU KNOW?

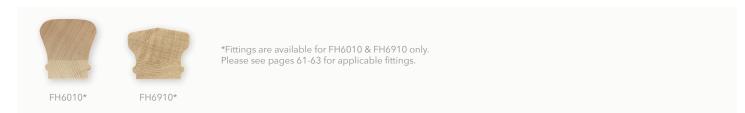
The Olympia series by Fitts includes the most recognizable hemlock turnings in the market. Today, Fitts is one of the last manufacturers selling 1-1/4" version of the popular 5801 baluster.

Newel Post Dimensions ● Post-to-Post						
Part #	Height	Width	Finial	Top Block	Turning	Base Block
FH4840	47-1/2"	3-1/4"	5"	14-1/2"	14-1/2"	13-1/2"
FH4842	59-1/2"	3-1/4"	5"	6-1/2"	14-1/2"	33-1/2"
FH4846	59-1/2"	3-1/4"	5"	14-1/2"	14-1/2"	25-1/2"
Baluster Dimensions						
Part #	Height	Width	Top Block	Turning	Base	Block
FH5801-36	36"	1-1/4"	10-3/4"	14-1/2"	10-	-3/4"
FH5801-42	42"	1-1/4"	10-3/4"	14-1/2"	14	-3/4"
FH5802-32	32"	1-5/8"	8-3/4"	14-1/2"	10-	-3/4"
FH5802-36	36"	1-5/8"	10-3/4"	14-1/2"	16-	-3/4"
FH5802-42	42"	1-5/8"	10-3/4"	14-1/2"	22	-1/2"
		Har	ndrail Dimensio	ns		
Part #	Height	Top Width	Bottom Width		Plow Width	1
FH6243*	1-1/4"	2-3/8"	2"		1-1/4"	
FH6244*	1-1/4"	2-3/8"	2"	1-5/8"		
FH6045*	1"	2-1/8"	2-1/4"		1-1/4"	
FH6006*	1"	2-1/8"	2-1/4"	1-5/8"		
*Includes fillet						

HANDRAIL & SHOE RAIL



HANDRAIL FITTINGS



TREADS & RISERS



FH8070-SS Plain Tread - Solid Strip Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: 36", 42", 48", 60"

FH8070-SS-R Return Tread One End / Reversible - Solid Strip Thickness: 1-1/32" Depth: 11-1/2"

FH8075-7 (7" Riser) FH8075-8 (8" Riser) Thickness: 3/4" Available in the following lengths: 36", 42", 48", 60" Available in the following lengths: 36", 42", 48" & 60"

WINDER TREADS & PLATFORM (PICTURED IN OAK FOR ILLUSTRATION ONLY)



FH8070-WP Winder Stair Platform Available in the following lengths: 36", 42" & 48"

FH8070-W2 2 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

FH8070-W3 3 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

FH4000-460 (60") FH4000-460-CH

FH5060

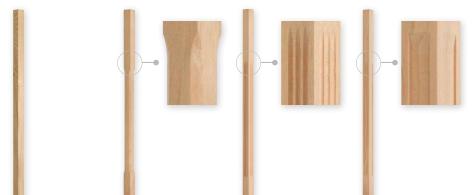
FH5360

FH5060-CH

FH5360-CH







FH5062 US patent D578,225S

FH4105

FH4005

FH4000-460 FH4000-460-CH FH4005

FH4205

FH4090*

HANDRAILS FH6010-P FH6210-P FH6006 FH6045

FH5061 US patent D578,667S

	FH4205	60"
	Во	x Newel
	Part #	Height
	FH4090	55"
	FH4091	55"
	FH4092-FP	55"
	Part #	Height
\	FH5060-36	36"
\	FH5060-42	42"
	FH5060-CH-36	36"
	FH5060-CH-42	42"
	FH5061-36	36"
/	FH5061-42	42"
/	FH5062-36	36"
	FH5062-42	42"
/	FH5360-36	36"
	FH5360-42	42"
	FH5360-CH-36	36"
	EUE240 CU 42	42"

FH4105

FH5360-42	42"	1-5/8"		
FH5360-CH-36	36"	1-5/8"		17"
FH5360-CH-42	42"	1-5/8"		17"
	Ha	ndrail Dimensi	ons	
Part #	Height	Top Width	Bottom Width	Plow Width
FH6010-P*	2-3/8"	2-1/4"	1-5/8"	1-1/4"
FH6210-P*	2-3/8"	2-5/8"	2"	1-5/8"
FH6006*	1"	2-1/8"	2-1/4"	1-5/8"
FH6045*	1"	2-1/8"	2-1/4"	1-1/4"
*Includes fillet				

SUGGESTED ARCHITECTURAL PAIRING: CRAFTSMAN • MOUNTAIN HOME MODERN

3-1/4"

3-1/4"

3-1/4

6-1/4"

6-1/4"

1-1/4" 1-1/4"

1-1/4" 1-1/4"

1-1/4" 1-1/4" 1-1/4" 1-5/8" 4-1/2"

3-1/2" 4-1/2"

4-3/4"

18-3/4"

17"

60"

^{*}WINDER TREADS AND PLATFORMS SHOWN HERE IN RED OAK FOR ILLUSTRATION PURPOSE ONLY.

STARTING STEPS (PICTURED IN OAK FOR ILLUSTRATION ONLY)



FH8010 Single Bullnose Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4" Available in the following lengths: 48" & 60" (Length measurement inside of notch)





False End Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4" Notch length: 6"

Each starting step includes one kit per bullnose end *Also includes 6 foot sections of F8095 cove mould and F8422 shoe mould (not pictured)

LANDING TREAD (PICTURED IN OAK)

NOSING (PICTURED IN OAK)





FH8090-3-1/2 3-1/2" inch Landing Tread

FH8090-5-1/4 5-1/4" Landing Tread

FH8080 Linear Nosing 1-1/32" x 1-1/4" Assorted lengths

FH8080-13 13 inch Return End 1-1/32" x 1-1/4" Length: 13"

MOULDINGS (PICTURED IN OAK)









FH8095 Cove Mould 3/4" x 3/4" Assorted lengths

FH8422 Shoe Mould 3/4" x 1/2" Assorted Lengths

FH8099-NECK Neck Mould for F4090 & F4091 Box Newel 7/8" x 5/8"

FH8099-BASE Rase Mould for F4091 Box Newel 9/16" x 5/8"

FILLET (PICTURED IN OAK)

FH8098-BASE Base Mould for F4090 Box Newel 13/16" x 1"

ROSETTES (PICTURED IN HEMLOCK)



FH7317

Round Rosette

Smooth Edge



FH7037

Oval Rosette

Beveled Edge

FH7337

Oval Rosette

Smooth Edge



FH6050

FH6007

FITTS | HEMLOCK • STARTINGS STEPS & MOULDINGS | 77

Baluster:

Balustrade:

Box Newel Post:

Bullnose Starting Step or Tread:

Fitting Cap:

False Tread Caps:

A thin strip that is usually flat on one side and fits into the plow of a piece of handrail.

A fitting that is used in the transition of a handrail to a landing or balcony; compensates for the change in the rise of the stair and may make a change in direction.

surface for added support.

Handrail Fitting:

and over-the-post balustrade systems.

Handrail Height:

The vertical distance between the upper surface of the top rail and the leading edge of the tread or the finished floor.

A horizontal platform at the end of a flight or between two flights of stairs, usually used to make a change in direction

Landing Tread:

A large vertical column or post to which the handrail is attached. Newels provide structural support for the balustrade.

Open Stair:

Over Easing:

Plowed Handrail:

A recessed area in the bottom of a handrail or in the top of a shoe rail; the square top and bottom of a baluster is designed to fit into the plow.

Quarter Turn:

Quarter Turn Cap:

A quarter turn cap is made to mount on top of a pin top newel in an over-the-post rail system.

FH7017

Round Rosette

Beveled Edge

GLOSSARY

T H E B A S I C S

(continued)

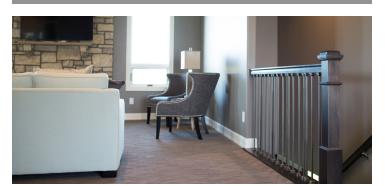
Skirt Board:

The newel post used at the beginning of the balustrade railing.

Tandem Cap:

Tread Return:

Up Easing:



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F4101-BT

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F4415

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F4418-FL

F4440-FI

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F4505 F4540 F4545 F4640-48

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WORKS CITED

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PHOTO CREDIT

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Front Cover: Cooper Stairworks (NAC) **Back Cover:** Bayer Built Woodworks

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