## Fituson


life \& style

NEW \& TRENDING

In a constant state of innovation, Fitts proudly adds these brand In a constant state of innovation, Fitts proudly adds these brand
new and dynamic products to its timeless and widely recognized collection of stair systems.

(入) Löft ${ }^{\text {TM }}$ Stainless Steel Cable Rail Systems

(T) Löft ${ }^{T M}$ Modern Forged Iron Balusters


WOO D S P P E C I E S
of A wood staircase is timeless
a constant effort to create new and better stair systems and meet the demand for a wide variety of wood species, Fitts continues to expand its hardwood following options, and will gladly quote stair products in other wood species as well.

- STOCK WOOD SPECIES

- SPECIALTY WOOD SPECIES


DESIGNER TOUCHES the right stain can completely change
the look of your staircase

When creating a color palette to suit your home,
the options are limitless.
Whether you're matching an antique family heirloom or a new, modern piece of furniture, there is sure to be a tone to complement your style.

*Fitts' wood products do not come prefinished. Examples are intended to highlight just a few of the many way
that you can personalize your Fitts staircase to complement that you can personalize your Fitts staircase to complement
your style and your home.
**All examples shown are red oak that has been hand stained using

MAKE AN IMPACT ON YOUR CUSTOMERS!
Fitts offers a wide variety of sales tools, including print and electronic versions of literature and fliers, as well as standard nd customized displays for our select dealers across the Uni States and Japan. We also offer a full line of handmade reta displays that are a fine addition to any showroom.

A100 • Brand new full color catalog for 2017 with high resolution product photography and 2 pages of gallery photos!


A308-Wood Carousel Display Custom • Lögtt IM Floor Displays



Founded in 1947 from simple beginnings in the quaint southern town of Tuscaloosa, Alabama, Fitts Industries' commitment to manufacturing excellence and focus on customer care has enabled it to become one of the largest
United States.

DID YOU KNOW?
As Americans returned home fowing the end of World War II, focused on the future, the country began etooling for new growth and prosperity. rank Fitts Jr. embarked on his venture designing and producing precision wood components for the furniture industry. ty new things, Frank pioneered processes which were innovative and set the tone for alternative products and ventures. Fitts quickly became a going concern, and in the early 80's he sold is company to family members Frank and Lewis Fitts.

## Fitts' expertise in kiln drying and

 onversion of lumber, in addition $t$ second gencration wood turning of timeless and durable products for your home.The modern era of the company began as Fitts was contracted to make stair balustrade for an industry in great need of innovation and capacity, and there he company found its niche. One of the first manufacturers to create and warehouse products for its customers' needs, Fitts quickly rose as an industry leader

Today, our company remains deeply rooted in the principles which laid the
foundation that supports Fitts Industries' success and longevity.

Utilizing revolutionary vision and technique, our innovative concepts produce sleeker designs and better products which are shaping the modern era of staircases
and redefining the relationship between the utilitarian and the aesthetic.

FAMILY-OWNED | Fitts is a family owned and run manufacturer of high quality stair components. Our ownership is skilled in wood conversion as well as manufacturing wood turnings and linear moulding and millwork.

LONGEVITY \& CONSISTENCY | Fitts has been in business for over 60 years, and our philosophies remain the same. We continue to grow and adapt to the market and the needs of our customers, and our commitment to quality in craftsmanship is unwavering

IN-HOUSE MANUFACTURING | Any wood product that we offer can be made in-house! This gives us the ability to meet your needs on short notice that our competitors cannot offer.

BROAD OFFERINGS | Fitts provides one of the most comprehensive stair component selections. We offer 12 species of wood, and over 40 iron balusters and newels in 6 finishes. These components are designed to be comple product 11 systems in what

CUSTOM CAPABILITY | Fitts can manufacture custom handrail fittings, starting steps, and radius landing tread as well as create custom turnings on a CNC copy lathe.

MARKETING MATERIAL | Fitts offers full color literature and fliers of all stair components and systems. Fitts operates an interactive website at www.fitts.com that will allow you to download CAD files of Fitts' turnings for the purpose of architectural specification. We also offer a full line of handmade retail displays that are a fine addition to any showroom.
FINISHED GOODS INVENTORY | Fitts stocks more than 2.5 million dollars in finished goods inventory in each of its two warehouses, which are located in Tacoma, Washington and Tuscaloosa, Alabama. Products are inventoried using a warehouse mana. Proal time picture of available products.

CUSTOMER SERVICE When you call Fitts, you are greeted by a knowledgeable and helpful custome ervice representative, not an electronic answering ervice or outsourced call center. Our production personnel will recognize you by your name (not your account number) and will be familiar with your orders. With Fitts, you will never just be one of many

PERSONAL RELATIONSHIPS | Fitts hires only the mos espected and hard-working sales representatives in he United States and Japan. They are independent contractors that represent an array of related building materials so that they have a diverse offering to fit your company's needs. Fitts' goal is to become an important號 for the future.

QUALITY \& SIMPLICITY | Fitts realizes that what reigns is true quality. We do not focus attention on fancy connection hardware or complicated systems. We do believe in saving you money by making the product right the first time. We thoroughly test our components that tolerances between fittings and rails remain tru and you can be confident when using our products in

MADEINTHE USA If you want a truly American mad MADE N I C USA If you want a truly


BASICS
02 | Why Fitts?
05 | Architecturally Inspired Stair Systems

| 08 | Basic Stair Design |
| :--- | :--- | :--- |
| 09 | 7 Simple Steps to Selecting Your Perfect Staircase |

10 Photo Gallery

## HARDWOOD

23 | Traditional • Post-to-Post \& Over-the-Post
25 Lexington • Post-to-Post \& Over-the-Post
27 | Hampton • Post-to-Post \& Over-the-Post
29 Canterbury • Post-to-Post \& Over-the-Post

| 31 | Sheraton • Post-to-Post \& Over-the-Post |
| :--- | :--- |
| 33 | Sheraton Twist • Post-to-Post \& Over-the-Post |

35 | Mission • Post-to-Post
Craftsman •Post-to-Post

## FORGED IRON

43 Forged
44 Finish Options
$45 \mid$ Iron Collections
$53 \mid$ Hollow Iron
55 |ron Newel Posts

STAINLESS STEEL CABLE


57 | Modern Railing Designs
STRUCTURAL \& ACCENT COMPONENTS
59 Handrail Profiles
64 | Starting Steps
65 | Treads \& Risers
66 Mouldings
67 | Hardware \& Tools

## HEMLOCK

70 | About Hemlock
71 Hemlock Collections

GLOSSARY \& INDEX
78 | Glossary Terms \& Definitions

WOOD SPECIES OFFERING

## architectural

architectural

Stair System Designs to Complement Your Home
Our society is the greatest cultural melting pot of diversity in history. This grand diversity is reflected in the myriad of architectural themes that we see in the homes that dot our landscape. Prominent architectural styles and themes have always been noticeable, but some are easier to distinguish than others. Today, we see a great deal of what we call "period homes" that take these architectural elements and recreate them elements of design that suit our styles. These architectural themes are the foundation of modern home design. Here are several examples that will aid in the selection process of your stair design to match the look of your home. Each family of stair systems will suggest which architectural style of home best matches the design components of that family.


GEORGIAN

kEY features:

- Traditionally brick construction - Large fireplace construction - Greek columns
- Large "Palladian" style window over the front door on second floor
suggested stair systems: - Sheraton

18 th century England embraced Italian Renaissance design. Likewise, the
13 English Colonies looked to the 13 English Colonies looked to the
homeland for modern design. Only the wealthy would own these large palatial homes. The design was balanced, and
included large rooms suitable for warm included large rooms suitable for warm
fireplaces and cooking areas. In the fireplaces and cooking areas. In the
North, many of these homes were built of wood, whereas in the South they were constructed of red brick. Many popular designs included a hip or gab
roof and later included Greek style roof and later included Greek style
columns. The Georgian name came not

## FRENCH COLONIAL


key features:
KEY FEATURES:

- Hipped roof
- Features adapted for modern
functionality
suggested stair systems:
- Sheraton
- Forged Iron


| CRAFTSMAN |  |  |
| :---: | :---: | :---: |
|  | KEY FEATURES: <br> - Handmade attributes <br> - Built in furnishings such as stairs <br> - Earth tone colors <br> - Natural materials <br> - Simple use of materials <br> SUGGESTED STAIR SYSTEMS: <br> - Mission© <br> - Box Newels | The Arts and Crafts movement is defined by design paired with hand made and natural materials. Stair components are sometimes square and boxy with Art Nouveau design. These earthy attributes give the house a handmade feel. Arts and Crafts styles later inspired bungalow style homes, which are wood homes with touches of Spanish, and even Japanese, influences that share the |


|  | SPANISH COLONIAL |
| :--- | :--- |




## select your preferred species of wood

 (OR WOOD \& IRON COMBINATION) home styles to help you with your determination. The you can customize it even further by picking the colors on your palette. What we attempt to do is aid you byoffering suggestions to add consistency to
CHOOSE YOUR
ACCESSORIES
ICING ON
THE CAKE
Sometimes the perfect shoes make
the outfit. Do you want wood treads?
Carpet? Do want to match your wall rail
brackets to your door hinge color? All of
these choices are the icing on the cake.
Be fealless. Be bold. Let your stairs take
your home to the next level.

CHOOSE YOUR bALUSTERS

As you have seen by this point, there are many systems of products that
work together in families. If you are choosing wood products, that match the turning of the newel post you have selected.
You can also mix and match, selecting square balusters with no turning details. If you are looking for different materials,
iron or stainless cable is a great iron or stainess cable is a great
option. Forged iron balusters and the variety of details that they offer can provide a unique layout pattern option for your
home. Pictured throughout the catalog are several patterns that homeowners have chosen. You can also go
bold and create your own unique pattern.










## LEXINGTON






## BENDING RAIL




CANTERBURY







## MISSION

CRAFTSMAN



*Handrails on pages $35 \& 36$ can be used with
both Mission and Craftsman stair systems. Always local building codes to make sure that the
suggested architectural pairing: - MOUNTAIN home - FARMHOUSE - SPANISH COLONIAL




F4091-PR
Primed available in the following species:

F4091-RP
Routed Panel


Pyramid Cap Detail
I 4090 \& 4091 newels include
flat and pyramid caps

-

Red Oak Hard Maple Cherry Poplar Alder


F4091
Plain

$\underset{\substack{\text { F4091-FL } \\ \text { Fluted }}}{ }$



| -FL | $244^{\prime \prime}$ |
| :--- | :--- |
| -RP | $24^{\prime \prime}$ |


$\underset{\substack{\text { F4097 } \\ \text { Plain }}}{ }$

$\underset{\substack{\text { F4097-FL } \\ \text { Fluted }}}{ }$

$\underset{\text { Raised Panel }}{\text { F4097-RP }}$

NEWEL CAP KITS
the perfect accent for primed box newels
Newel cap kits provide versatility for pre-primed box newel posts. Each kit includes a flat top, pyramid top, and base moulding. Each cap is easily applied
with construction adhesive. Kits are sold separately. When ordering peecify 35 . with construction adhesive. Kits are sold separately. When ordering, specify 35 .
KIT for 4090 newels or 475 -KIT for 4091 newels. $F 35$ kits can also be used with F35 kits can also be used with .
 Pictured:
F35-KIT (Poplar)
For 4090
newe Also Available $\underset{\substack{\text { F475-KIT (Poplar) } \\ \text { - For 409 } \\ \text { newel }}}{ }$


CAP \& MOULDINGS AVAILABLE IN THE FOLLOWING SPECIES:

[^0]*ther species available upon request

$\frac{\text { Products Pictured }}{\text { Newel: F4092--PP • Balusters: F|H5540-44 }}$



ald



For centuries, blacksmiths have worked and forged wrought iron. A staple of European style and For centuries, blacksmiths have worked and forged wrought iron. A staple of European style and
elegance, wrought iron railings have adorned the sophisticated residences of the upper classes since the 15 th -16 th century.

The once popular look of iron rail and balusters has adopted the soft and sophisticated warmth of wrought iron balustrade and wooden handrails.
Today, wrought iron can be found in a variety of architectural themes and has become an additional Today, wrought iron can be found in a variety of architectural themes and has become an additional
design application to wood. With a myriad of design and layout options, you can now personalize your home with a variety of layouts and finishes.

Fitts has meticulously created six unique finishes that adapt to today's home design by incorporating elements of modern style with the elegance of the past.


[^1]MONTE CARLO


응

1/2" SOLID FORGED IRON


雨


PROVENCE
1/2" SOLID FORGED IRON
1/2" ROUND SOLID FORGED IRON
B URGUNDY

*Shoes enlarged to show detail. Shoes shown fit balusters on page 48 . *Hollow versions of these balusters available on pages $53-54$.


COPENHAGEN


FIB105


1/2" FORGED HOLLOW IRON
LINZ


TAVISTOCK


I

*Shoes enlarged to show detail. Shoes shown fit balusters on page 5 . x . H Illow versions of these balusters available on pages $53-54$.
$\qquad$

## 9/16" SOLID FORGED IRON <br> RAVENNA





$\qquad$

hoes \& knuckle for souare $1 / 2^{\prime \prime}$ balusters


Shoes for souare 9/16" balusters



## Lóft 둔

Fitts introduces the modern Löft system to its expansive catalog of products. As architectural design reduces large spatial footprints, the "less is more" principle becomes imperative. The Löft series by Fitts incorporates products spatial footprints, the less is more principle becomes imperative. The Loft series by Fitts incorporates products
like cable balustrade that clears site lines, maximizes space, and creates a modern structural element to the home.

Cable balustrade systems use handsome $1 / 8^{\prime \prime}$ marine grade cable that can be utilized in both interior and exterior applications. Incorporating flawless design and ease of installation, Fitts Löft series provides durable and lasting ppeal that accents the home and gives a sleek and modern design to your railings.

Fitts' marine grade stainless steel cable balustrade systems have been simplified into three basic models for ease of installation and reduced inventory SKUs. Systems are available in $1 / 8^{\prime \prime}$ cable and the following lengths: $5^{\prime}, 10^{\prime}, 15^{\prime}, 20^{\prime}, 25^{\prime}, 30^{\prime}, 40^{\prime}$, and $50^{\prime}$.
$\qquad$
 , 10, $5^{\prime}, 20^{\prime}, 25^{\prime}, 30^{\prime}, 40^{\prime}$,


## 


－日国国



| Part | Heicht | （tandrailimensiors | Botiom Width | Plow Width | Part | Height |  | Botom Width | Plow Width |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F6010 | ${ }^{2.3 / 3 / 8{ }^{4}}$ | 2．1／14 | ${ }^{1-1 / 2^{\text {a }}}$ |  | F6019 |  |  | $2.518^{\prime \prime}$ |  |
| F60010．P | ${ }^{2.3 / 3 / 88^{\prime \prime}}$ | $2.1 / 4^{\prime \prime}$ | 1－1／2＂ | $1.3 / 4^{4}$ | F6002 | 2．778＂ | ${ }_{1-5 / 8{ }^{\prime \prime}}$ | ${ }_{1.5 / 88^{\prime \prime}}$ |  |
| F6210 | ${ }_{2-3 / 88^{\prime \prime}}$ | $2.5 / 8^{\prime \prime}$ | ${ }^{\prime \prime}$ |  | F6002－P | $2.778^{\prime \prime}$ | ${ }^{1-5 / 88^{\prime \prime}}$ | ${ }^{1.5 / 8 / 8}$ | 1－1／4＂ |
| F6210．P | 2．31／8＂ | 2．5／8＂ | $2^{\prime \prime}$ | 1．3／4＂ | F6700 | ${ }^{1.5 / 88^{\prime \prime}}$ | 2．3／4＂ | ${ }^{2.3} 314^{\prime \prime}$ |  |
| F6310 | 2．1／2＂ | 2．5／8＂ | 2．1／4＂ |  | F6700．P | 1－5／8＂ | 2．3／4＂ | 2．3／4＂ | 1－1／1／4＂ |
| ${ }_{\text {FF3630．P }}^{\text {F6410 }}$ | － $2.11 / 12^{\prime \prime}$ | ${ }_{\text {cher }}^{2.5 / 58^{\prime \prime}}$ | ${ }^{2.1 / 44^{\prime \prime}}$ | ${ }^{1-3 / 3 / 4}$ | ${ }_{\text {F67700．P1 }}^{\text {F6770 }}$ |  |  | 2．3／4＂ | ${ }^{1-3 / 344^{\prime \prime}}$ |
| ${ }_{\text {FF6410 }}^{\text {F64 }}$ |  | ${ }_{2.5588^{\prime \prime}}^{2.5}$ |  |  | ${ }_{\text {FF6770 }}^{\text {F6720．}}$ | ${ }_{\text {l }}^{1.5 / 58^{\prime \prime}}$ |  |  |  |
| F6410．P | 2．15／16＂ | ${ }^{2.55 / 88^{\prime \prime}}$ | ${ }^{2 \cdot 1 / 1 / 16^{\prime \prime}}$ | 1－3／4＂ | ${ }^{\text {F67770．P }}$ | ${ }^{1.5 / 58{ }^{\prime \prime}}$ | ${ }^{2.1 / 1 / 4 "}$ | ${ }^{2.1 / 1 / 4 "}$ | ${ }^{1-1 / 1 / 4 "}$ |
|  | ${ }_{2}^{2.3 / 88^{\prime \prime}}$ | ${ }^{2.55 / 88^{\prime \prime}}$ | ${ }^{2.11 / 44^{\prime \prime}}$ |  |  | 1．5／8＂ | ${ }^{2.1 / 1 / 4 "}$ | ${ }_{\text {2－1／4＂}}^{\text {2．}}$ | ${ }^{1-3 / 4 / 44^{\prime \prime}}$ |
| ${ }_{\text {Feb }}^{\text {F6710－P1 }}$ | ${ }_{\substack{\text { a } \\ 2.3 / 388^{\prime \prime}}}^{2.51{ }^{\prime \prime}}$ | ${ }_{2.55 / 8^{\prime \prime}}^{2.5 /{ }^{\prime \prime}}$ | ${ }_{\text {colv }}^{2.1 / 4^{\prime \prime}}$ | ${ }_{\text {l／}}^{1-1 / 1 / 44^{\prime \prime}}$ | $\underset{\text { F60001－P }}{\text { F60 }}$ | ${ }_{3 / 4} / 4^{4 / 4}$ | ${ }_{\text {2－1／4＂}}$ | ${ }_{\text {l }}^{\text {1．5／8＂}}$ |  |
| ${ }_{\text {F66910 }}$ | ${ }_{2}^{2 \cdot 3}$ | ${ }_{2.518{ }^{\prime \prime}}^{2.51 / 0}$ |  | ${ }^{1-3 / 44^{\prime}}$ | ${ }_{\text {F66006 }}$ | $1{ }^{1 / 4}$ | ${ }^{2.3} 314{ }^{\text {＂}}$ | ${ }^{2-1 / 1 / 4 "}$ | ${ }_{1-3 / 4{ }^{\prime \prime}}$ |
| ${ }_{\text {F6990－P }}$ | ${ }_{2516^{\prime \prime}}$ | ${ }^{2.5 / 8 /^{\prime \prime}}$ | ${ }_{\text {chen }}^{1.5 / 8^{\prime \prime}}$ | ${ }_{\text {1．1／4＂}}^{1 / 34}$ | ${ }_{\text {F6040 }}$ | ${ }^{1.5 / /^{\prime \prime}} 1$ | ${ }^{1.3 / 44^{\prime \prime}}$ | 1＂ $11{ }^{\prime \prime}$ |  |




Left Hand Two Rise No Cap

Rill



| $\begin{array}{c}\text { F7089 } \\ \text { Two } \\ \text { Rise With Cap }\end{array}$ |
| :---: |


F7099
Two Rise

ritis starting steps

## TREADS \& RISERS

MOULDINGS
TREADS, RISERS \& WINDER TREADS
TREADS

RISERS






Available in the following lengths: $36^{\prime \prime}, 42^{\prime \prime}, 48^{\prime \prime}, 60^{\prime \prime} \& 72^{\prime \prime}$
WINDER TREADS \& PLATFORM


F8070-WP
Winder Stair Platorm
Available in the following lengths: 36 ", $42^{\prime \prime} \& 48^{\prime \prime}$,


F8070-W2
2Tread Winder K Kit tirisers sold separately)
Available in the following lengths: $36^{\prime \prime}, 42^{\prime \prime} \& 48^{\prime \prime}$

LANDING TREAD



SKIRT BOARD
TREAD BRACKETS


F8028
$\begin{gathered}\text { Plain Tread Bracket } \\ \text { Height: 8-1/4/ Lenght: } 11\end{gathered}$




Western hemlock, a staple of construction materials in the Pacific Northwest and Western Canada, has grown in popularity since the 1940's due to its availability, cost effectiveness, and workability. Hemlock, like most softwoods, is a fast growing, sustainable specie harvested in remote British Columbia. Fitts offers its hemlock collection separately from its hardwood options primarily due to the variance in square sizing as a result of the metric conversion of lumber. It is important to note that the turnings and turning sizes vary from Fitts' standard hardwood offerings due to the differences in measurements of the raw material.



## HEMLOCK



## HEMLOCK


$\qquad$

## HEMLOCK




HANDRAIL \& SHOE RAIL


HANDRAIL FITTINGS


TREADS \& RISERS


WINDER TREADS \& PLATFORM (PICTURED IN OAK FOR ILLUSTRATION ONLY)


FH8070-WP
$\qquad$

FH8070-W2
2 Tread Winder Kit (riser sold separately)
vailable in the following lengths: $36^{\prime \prime}, 42^{\prime \prime} \& 48^{\prime \prime}$

## STARTING STEPS (PICTURED IN OAK FOR ILLUSTRATION ONLY)



FH8011

LANDING TREAD (PICTURED IN OAK)


MOULDINGS (PICTURED IN OAK)



NOSING (PICTURED IN OAK)

## Baluster:

Baluster:
A support used to fill the open area between the rail and the
stair tread or knee wall.
Balustrade:
Balustrade:
A complete rail system that includes the handrail, balusters, Acomplete rail syst
and newel posts.
Box Newel Post:
Box Newel Post:
An oversized square newel that is usually hollow and is used
in a post-to-post balustrade system.
Bullnose Starting Step or Tread:
Bulinose Starting Step or Tread:
A starting tread that has one or both ends rounded to a semicircle and projects beyond the face of the stair stringer.
Fitting Cap:
The part of the fitting that accepts the newel post; used in conjunction with a pin top newel in an over-the-post balustrade system.

False Tread Caps:
A piece attached to the end of a rough tread to simulate solid wood treads, usually with a carpet runner down the steps.
Fillet:
A thin strip that is usually flat on one side and fits into the plow of a piece of handrail.

## Gooseneck:

A fitting that is used in the transition of a handrail to a landing
a or balcony; compensates for the change in the rise of the stair and may make a change in direction.

Handrail:
The top rail used in a balustrade system; provides a gripping surface for added support.
Handrail Fitting:
A part used in a balustrade to compensate for a change in direction. Handrail fittings can be used in both post-to-post direction. Handrail fittings can be used
and over-the-post balustrade systems.

Handrail Height:
The vertical distance between the upper surface of the top rail and the leading edge of the tread or the finished floor.

## Landing:

Landing:
A horizontal platform at the end of a flight or between two
A flights of stairs, usually used to make a change in direction.
Landing Newel:
A post used on an intermediate or second floor (balcony); generally used where there is a change in direction or where
a rake rail meets a level rail.

Landing Tread:
A part used as the tread on a landing that forms a leve surface with the finished floor on the second floor (balcony). Also used as a level surface to attach balusters.

Newel:
A large vertical column or post to which the handrail is attached. Newels provide structural support for the balustrade.
Nosing:
Nosing:
The part of a tread that extends beyond the riser; can also extend beyond the fascia on a balcony.

Open Stair:
A stair that is open on one or both sides, thus allowing riser and treads to be visible.
Over Easing:
A convex rail fitting used to transition from a rake rail to a
level rail.
Over-the-Post:
A balustrade system in which the handrail runs over the post and is continuous (uninterrupted).

Plowed Handrail:
A recessed area in the bottom of a handrail or in the top
of a shoe rail the squer designed to fit into the plow.
Post-to-Post:
A balustrade system in which the handrail runs between the newel post, with the top of the post projecting above the rail. Quarter Turn:
A rail fitting that makes a 90 degree or right angle turn.
Ouarter Turn Cap:
A quarter turn cap is made to mount on top of a pin top
newel in an over-the-post rail system.
Rake:
The angle or slope of a stairway that is determined by the rise
and run.
Rake Rail:
Rail section that runs parallel to the slope of the stairs.
Rise:
The vertical distance from one tread in a stair to the next.
Riser:
The ve
The vertical face of a stair step.

GLOSSARY

## Rosette

A decorative trim part used where railing runs directly into a wall：p
Run：
The ho
The horizontal width of a tread between the faces of adjacent

Shoe Rail：
Shoe Rail：
The molding on top of a stair stringer upon which the balusters rest．

## Skirt Board：

A piece of finishing board used to cover structural supports or stringers of the stairs．

Starting Fitting：
The fitting at the bottom of a stair．
Starting Newel：
The newel post used at the beginning of the balustrade
The railing．

Starting Step：
The first tread and riser of a staircase．
Tandem Cap
A rail fitting used to make a break in a straight rail section to allow attachment of a newel．
Tread：
The he
Tread：
The horizontal part of the step（includes the nosing）．The walking or stepping surface of the stair．
Tread Return：
In an open stair，this is the continuation of the horizontal In an open stair，this is the continuation of the horizor
rounded edge of the tread beyond the stair stringer．

Up Easing：
Up Easing：
The concave rail fitting that is used to make the transition
from a rake rail to the horizontal piece of a gooseneck fitting or starting fitting．
Volute：
The spiral starting of the handrail at the foot of a staircase．
Winder Tread：
A tread that is wide at one end and narrow at the other and is used for carrying stairs around curves or angles，as on a spiral


## INDEX <br> INDEX

|  |  | F4101－BT | 36 | F5360．PR | 35， |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Accesso |  | F4440 | 25 | F5405 |  |
|  |  | E4142 | 25 |  | 31 |
|  | 69 | F4146 | 25 | F5405－7W | ${ }^{33}$ |
| F3001－5 | 68 | F4210 | 28 |  | 31 |
|  | 67 | F4210－48 | 28 | F5415－fL | 31 |
|  | 67 | F4215 | 28 | F5415．PR．32 | 31 |
|  | 67 | F4240 | 27 | F5415．PR | 31 |
|  | 67 | F4242 | 27 | F5415．PR．FL | 31 |
| ${ }_{\text {F }}^{\text {F30023－EN }}$ | 69 | F4245 | 27 | F5415－7W | 33 |
| ${ }_{\substack{\text { F33005 } \\ \text { F3006 }}}$ | 68 | F4246 | 27 | F5610 | 27 |
|  | 68 | F4410 | 32 | F5611 | 27 |
| ${ }_{\text {F3000 }}{ }^{\text {F3000 }}$ | 68 | F4410．FL | 32 | F5611．－PR | 27 |
| F3008 | 68 | F4410－Tw | 34 | F5801－PR | 74 |
|  | 67 | F4415 | 32 | F5905 | 29 |
| F3010－AB | 67 | F4415－fL | 32 | F5905．fL | 29 |
|  | 67 | F4415－TW | 34 | F5911 | 29 |
| ${ }^{\text {F3030 }}$－ 3 BL | 67 | F4418 | 32 | F5911－FL | 29 |
|  | 67 | F4418－FL | 32 | F5911－PR | 29 |
| ${ }_{\text {F }}^{\text {F30000－BN }}$ F300－CR | 67 | F4418－TW | 34 | F60－KT | 39 |
| F3000－RB | 67 | F4440 | 31 | Hand |  |
| F3011 <br> FH3012 | 67 | F4440－FL | 31 | Part |  |
|  | 69 | F4440－TW | 33 | F6001－P |  |
| F3013 | 67 | F4442 | 31 | F6001－P1 |  |
|  | 68 | F4442－FL | 31 | F6002 | 36， |
| ${ }_{\substack{\text { F33014 } \\ \text { F3015 }}}$ | 68 | F4442－TW | ${ }^{33}$ | F6002．P |  |
| ${ }_{\text {F3017 }}$ | 69 | F4445 | 31 | F6005 |  |
| ${ }^{F} 5018$ | 69 | F4445－FL | 31 | F6006 | ，${ }^{\text {a，} 32}$ |
|  | 69 | F4445－TW | ${ }^{33}$ |  | 33，35，60 |
| F3030 | 67 | F4446 | 31 | F6007 |  |
| $\underset{\text { F33－－PR－KIT }}{\text { F35 }}$ | 40 | F4446．FL | 31 | F6010 |  |
|  | 40 | F4446－TW | 33 |  |  |
|  |  | F4454 | ${ }^{32}$ | F6010 | 23，25，59 |
| Newe |  | F4454TM | 34 | F66019 | 24， 59 |
| ${ }_{\text {FF40000－3 }}$ | ${ }_{36}$ | F4500 | 27 | F6640 |  |
|  |  | F4501 | 27 | F6042 |  |
| ${ }_{\text {F4000 }}$ | 36 | F4503 | 27 | F6045 | 23，25，27， |
| ${ }_{\text {FP40001－3T }}^{\text {F／}}$ | 36 | F4505 | 27 |  |  |
|  | 36 | F4540 | 27 | F6050 | 60 |
| F4001－CH | 36 | F4545 | 27 | 210 | 61 |
|  | 35 | F4640－48 | 25 | F6210．P | 27，59 |
| ${ }_{\substack{\text { Fe4004 } \\ \text { F4005 }}}$ | 35 | F4640－54 | 25 | F6210．8R | 28 |
| F4006 | 35 | F4640－60 | 25 | F6310 | 32，33，59 |
|  | 26 | F4641－60 | 25 | F6310．P1 | 32，33，59 |
| ${ }_{\text {FF4010－4 }}$ | 26 | F475－KIT | 40 | F6410 | 32，33， |
| ${ }_{\substack{\text { F4013 } \\ \text { F0014 }}}$ | ${ }^{26}$ | F475－PR－KIT | 40 |  | 59， |
|  | ${ }^{26}$ | F4910 | 30 | F6410－P | 32，33，59 |
| F4015 | ${ }^{26}$ | F4910－FL | 30 | F6410－BR | 32，34 |
| ${ }_{\text {F4017 }}$ | ${ }^{26}$ | F4915 | 30 | F6700 | 59 |
| ${ }_{\substack{\text { F44018 } \\ \text { F4020 }}}$ | ${ }^{26}$ | F4915－FL | 30 | F6700．P | 36，59 |
|  | 26 | F4490－52 | 29 | F6700．P1 | 36，59 |
| F4030 | 24， | F4940．52－FL | 29 | F6710 | 27，29 |
| F4040 | 24 | F4942－FL | 29 |  | 59，61 |
|  | ${ }^{23}$ | F4946 | 29 | F6710．P | 27，59 |
| （0040－60 | ${ }^{23}$ | F4946－FL | 29 | F6710．P1 | 27，29，59 |
|  | ${ }^{23}$ | Balus |  | F6710－GR | 28，30 |
| ${ }^{\text {F40400－BT－60 }}$ | ${ }^{23}$ | Part | Pag | F6770 |  |
|  | ${ }^{23}$ |  | 27 | F6770．P | 36，59 |
| F4042－BT | ${ }^{23}$ | F5005．PR | 27 | 770．P1 | 36，59 |
| ${ }_{\text {F }}^{\text {F404045－BT }}$ | ${ }^{23}$ | F5014 | 31 | F6910 | 59，61 |
|  | ${ }^{23}$ | F5014．FL | 31 | 10．P |  |
| ${ }_{\text {F404046－BT }}^{\text {F404 }}$ | ${ }^{23}$ | F5015 | 23，25 | 10．BR | 30 |
|  | ${ }^{23}$ | F5015．PR | 23，25，71 | Hand |  |
| ${ }_{\text {F40055 }}{ }^{\text {F4055 }}$ | ${ }^{23}$ | F5017 | 23，25 |  |  |
| F4058 | ${ }^{23}$ | F5019 |  |  |  |
|  | ${ }^{23}$ | ${ }_{\text {F }}^{\text {F5019．PR }}$ | 29 | F7707 | ${ }^{62}$ |
| F4058－BT | 23 | F5035 | 23 | F7709 | 8 |
| F4064 | 24 | f5939 | 2，25 | （7709 | 62 |
|  | 24 | F5040 | 23，25 | Foro | \％ |
|  | ${ }^{36,37}$ | F5060 | 35，36 | F77011 35 | 62 |
| F4090－RP | 37 | F5060．PR | 35 | F77012 | 62 |
| F4090－PRF4091 |  | F5061－PR | 36 | F7013 | 62 |
|  | 36，38 | F5062－PR | 35 | F7014 | 62 |
| ${ }_{\text {F4099－RP }}^{\text {F4091－FL }}$ | 38 | F5067 | 23，25 | F7015 | 62 |
|  | ${ }^{38}$ | F5070 | 23，25 | F7016 | 62 |
| F4091－PR | 38，40 | F5070．PR | 23，25，71 | F7017 | 6 |
| F4093 | 42 | ${ }^{\text {F5071 }}$ | 23，25 | F77018 | 62 |
|  | 41 | 5105 | 27 | F7019 | 62 |
| F4097 | 39 | 109．42 | 29 | F7020 | 62 |
| ${ }_{\text {F4097－RP }}^{\text {F－}}$ | ${ }_{39}$ | ${ }_{\text {FF5360 }}$ | ${ }_{35}{ }_{35}$ | F7721 | 62 |
|  |  |  |  |  |  |



Fitts｜index｜ 80


# <div class="inline-tabular"><table id="tabular" data-type="subtable">
<tbody>
<tr style="border-top: none !important; border-bottom: none !important;">
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</tr>
</tbody>
</table>
<table-markdown style="display: none">| 5 |
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PHOTO CREDIT We would like to thank everyone that generously
contributed to the photography in this catalog. A special contributed tave Silvia at North Atlantic Corporation and Steven Bayer at Bayer Built Woodworks. We would also like to mention our appreciation for Ron Hood and the beautiful homes that he illustrated for the architectural
reference section. Ron has illustrated all of Fitts' products hroughout the years, and has worked countless hours to help represent our products. Thank you also to McCoy
Millwork for their contribution. Finally thank ou to Frank Mill work for their contribution. Finally, thank you to Frank
itts III for providing archival photography of his family and the factory.
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